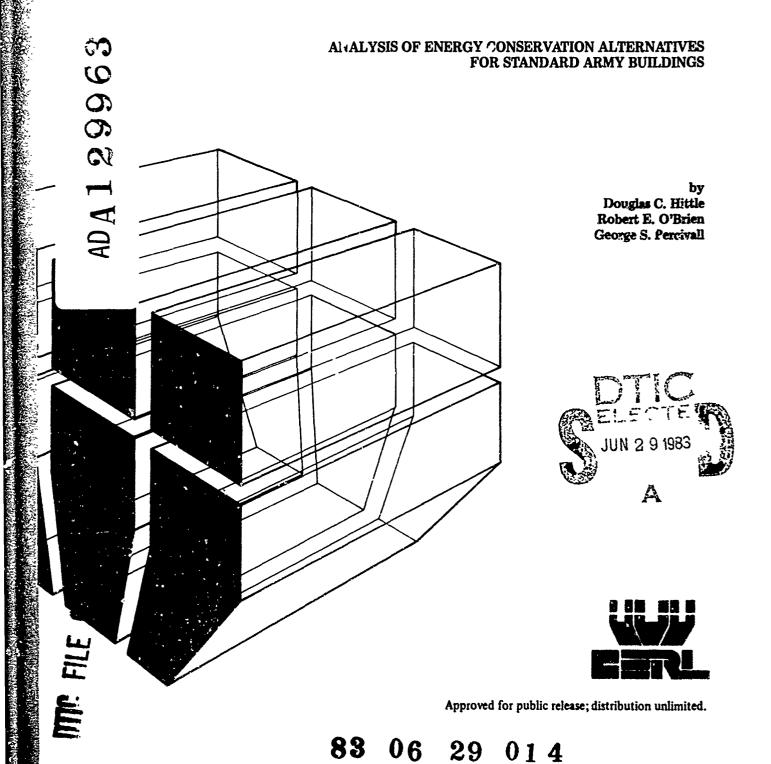


Technical Report E-183 March 1983

Retrofit Conservation Alternatives for Standard Army Designs



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This report describes energy conservation al	•							
Army building design by surveying maps of major								
using the Integrated scilities System, the nost								
mined to be a two-company, rolling-pin-shaped barr	racks for enlisted personnel;							
a Type 64 barracks; a motor repair shop; a battali								
room building; and an enlisted personnel mess hall								

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The Building Loads Analysis and System Thermodynamics (BLAST) energy-analysis computer program was used to develop baseline energy consumption for each design based on the building descriptions and calibrated by comparison with the measured energy usage of similar buildings. Once the baseline was established, the BLAST program was used to study energy conservation alternatives (ECAs) which could be retrofit to the existing buildings. The ECAs included closing off air-handling units, adding storm windows, adding 2 in. (0.051 m) of exterior insulation to the walls, partially blocking the windows, adding roof insulation, putting up south overhangs, installing programmable thermostats, recovering heat from exhaust fans, installing temperature economizers, replacing lights, and installing partitions between areas of differing temperature.

The viability of the ECAs was decided using the Army's Energy Conservation Investment Program (ECIP) criteria. Through FY84, all retrofits must have a benefit-to-cost ratio of greater than 1 and have an energy-to-cost ratio greater than those values given in ECIP guidelines. As of FY85, the retrofits will be ranked based on Savings Investment Ratios (SIRs).

The results of combining the BLAST models with the ECIP guidelines to find desirable ECAs were sizeable predicted decreases in the energy consumption of the five buildings. Under both sets of guidelines, the average energy consumption could be decreased 32 and 40 percent for the rolling-pin-shaped barracks and the enlisted personnel mess hall, respectively. The three remaining buildings are also affected by the guideline changes: under the criteria in effect through FY84, ECIP projects for the Type 64 barracks, the motor repair shop, and the battalion headquarters could realize average energy reductions of 33, 33, and 48 percent, respectively. With the new guidelines, the decreases would be 41, 35, and 50 percent, respectively, since additional projects are justified based on SIR.

The total energy savings, if all suggested retrofits were undertaken, would be 1.79 x 10⁶ MBtu/year (1.8 x 10⁶ GJ/year) under the old guidelines. With the new guidelines, the energy savings would be 2.13 x 10⁶ MBtu/year (2.2 x 10⁶ GJ/year) for oil heating and 2.00 x 10⁶ MBtu/year (2.1 x 10⁶ GJ/year) for gas heating.

FOREWORD

This work was performed for the Assistant Chief of Engineers under Project 4A762781AT45, "Energy and Energy Conservation"; Task Area B, "Insulation and Conservation Strategy"; Work Unit 002, "Retrofit Conservation Alternatives for Standard Army Designs." Mr. B. Wasserman, DAEN-ZCF-U, was the Technical Monitor.

The work on the rolling-pin-shaped barracks and the Type 64 barracks was done by the Energy Systems (ES) Division of the U.S. Army Construction Engineering Research Laboratory (CERL). Mr. R. G. Donaghy is the Chief of CERL-ES. Appreciation is expressed to Mr. C. Mack of CERL for compiling the standard building data and to Mr. G. Brassington and Mr. J. C. Gaines of the staff of the Facilities Engineer and Mr. G. Bean and Mr. P. Motte of the Photography Laboratory at Fort Bragg, NC.

The evaluation of the motor repair shop, the battalion headquarters, and the enlisted personnel mess hall was done under contract by the Energy Applications group at GARD, the research and development subsidiary of GATX, where Mr. Robert Henninger and Mr. Ken Spalding were the Principal Investigators.

COL Louis J. Circeo is Commander and Director of CERL, and Dr. L. R. Shaffer is Technical Director.

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	CONTENTS		
		Page	
		_	
	DD FORM 1473	1	
	FOREWORD	3	
	LIST OF TABLES AND FIGURES	5	
1	INTRODUCTION	11	
-	Background		
	Objective		
	Approach		
	Scope		
	Organization of Report		
	Mode of Technology Transfer		
2	BUILDING DESCRIPTIONS	16	
۲.	Rolling-Pin Barracks	10	
	Type 64 Barracks		
	Motor Repair Shop		
	Battalion Headquarters		1
	Enlisted Personnel Mess Hall		
_			
3	BASELINE ENERGY ANALYSIS	22	
4	ENERGY CONSERVATION ALTERNATIVES	25	j
4	Rolling-Pin Barracke	23	
	Type 64 Barracks		
	Motor Repair Shop		
	Battalion Headquarters		
	Enlisted Personnel Mess Hall		
_			j
)	RESULTS OF ECA ANALYSIS	32	
6	CONCLUSIONS AND RECOMMENDATIONS	98	`
-			
	APPENDIX A: BLAST Description	100	
	APPENDIX B: Calibration of BLAST Building Description	107	
	APPENDIX C: Sample ECIP Economic Analyses	116	:
	APPENDIX D: ECTP Analysis Method Through FY84: Rolling-Pin		
	and Type 64 Barracks	123	
	APPENDIX E: ECIP Analysis Method Through FY84: Motor Repair		
	Shop, Battalion Headquarters, and Enlisted	126	•
	Personnel Mess Hall APPENDIX F: ECIP Analysis Method Beginning With FY85	139	•
	WITHINGTY I. PATE UNGINOTS METHOR DESTRUCTING ATEN 2103	دوند	;
	DISTRIBUTION		. 447
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TABLES

Number		Page
. 1	Standard Army Building Designs	17
2	Annual Baseline Energy Consumption for the Rolling-Pin Barracks	23
3	Annual Baseline Energy Consumption for the Type 64 Barracks	23
4	Annual Baseline Energy Consumption for the Motor Repair Shop	24
5	Annual Baseline Energy Consumption for the Battalion Headquarters	24
6	Annual Baseline Energy Consumption for Enlisted Personnel Mess Hall	24
7	Retrofit Construction Costs for Rolling-Pin Barracks	27
8	Retrofit Construction Costs for Type 64 Barracks	27
9	Retrofit Construction Costs for Motor Repair Shop	29
10	Retrofit Construction Costs for Battalion Headquarters	29
11	Retrofit Construction for Enlisted Personnel Mess Hall	31
12	ECA Simulation Summary Energy Savings for the Rolling- Pin Barracks, Colorado Springs, CO	33
13	ECA Simulation Summary Energy Savings for the Rolling-Pin Barracks, Columbia, MC	34
14	ECA Simulation Summary Energy Savings for the Rolling-Pin Barracks, Raleigh, NC	35
15	BCA Simulation Summary Energy Savings for the Rolling-Pin Barracks, Fort Worth, TX	36
16	ECA Simulation Summary Energy Savings for the Rolling-Pin Barracks, Phoenix, AZ	37
17	ECA Simulation Summary Energy Savings for the Type 64 Barracks, Colorado Springs, CO	43
18	ECA Simulation Summary Energy Savings for the Type 64 Barracks, Columbia, MO	44
19	ECA Simulation Summary Energy Savings for the Type 64 Barracks, Raleigh, NC	45

TABLES (Cont'd)

<u>Number</u>		<u>Page</u>
20	ECA Simulation Summary Energy Savings for the Type 64 Barracks, Fort Worth, TX	46
21	ECA Simulation Surmary Energy Savings for the Type 64 Barracks, Phoenix, AZ	47
22	ECA Simulation Summary Energy Savings for the Motor Repair Shop, Colorado Springs, CO	56
23	ECA Simulation Summary — Energy Savings for the Motor Repair Shop, Columbia, MD	57
24	ECA Simulation Summary Energy Savings for the Motor Repair Shop, Raleigh, NC	58
25	ECA Simulation Summary Energy Savings for the Motor Repair Shop, Fort Worth, TX	59
26	ECA Simulation Summary — Energy Savings for the Motor Repair Shop, Phoenix, AZ	60
27	ECA Simulation Summary - Energy Eavings for the Battalion Headquarters, Colorado Springs, CO	66
28	ECA Simulation Summary Energy Savings for the Battalion Headquarters, Columbia, MO	67
29	ECA Simulation Summary — Energy Savings for the Battalion Headquarters, Raleigh, NC	68
30	ECA Simulation Summary - Energy Savings for the Battalion Heavquarters, Fort Worth, TX	69
31	ECA Simulation Summary Energy Savings for the Battalion Headquarters, Raleigh, NC	70
32	ECA Simulation Summary - Energy Savings for the Enlisted Personnel Mess Hall, Colorado Springs, CO	76
33	ECA Simulation Summary Energy Savings for the Enlisted Personnel Mess Hall, Columbia, MO	77
34	ECA Simulation Summary - Energy Savings for the Enlisted Personnel Mess Hall, Raleigh, NC	79
35	ECA Simulation Summary - Energy Savingo for the Enlisted Personnel Mess Hall, Fort Worth, TX	81

TABLES (Cont d)

Number		<u>Paçe</u>
36	ECA simulation Summary Energy Savings for the Enlisted Personnel Mess Hall, Phoenix, AZ	82
37	ECIP Analysis Summary Rolling-Pin Barracks	88
38	ECIP Analysis Summary Type 64 Larracks	89
39	ECIP Analysis Summary Motor Repair Shop	90
40	CIP Analysis Survary Battalion Headquarters	91
41	60 P Fmalysis Summary — Enlisted Personnel Mess Hall	92
42	Procommended Projects for Rolling-Pin Barracks (FY84)	93
43	Recommended Projects for Type 64 Barracks (FY84)	93
46	Recommended Projects for Motor Repair Shop (FY84)	94
45	Recommended Projects for Battalion Headquarters (FY84)	94
46	Recommended Projects for Enlisted Personnel Mess Hall (FY84)	95
47	Recommended Projects for Kolling-Pin Barracks (FY85)	95
48	Recommended Projects for Type 64 Barracks (FY85)	96
49	Recommended Projects for Motor Repair Shop (FY85)	96
50	Recommended Projects for Battalion Headquarters (FY85)	97
51	Recommended Projects for Enlisted Personnel Mess Hall (FY85)	97
31	HDD for Each Weather Site	1.09
C1	ECIP Economic Analysis Summary for Rolling-Pin Barracks	117
C2	Cost Data for ECIP Economic Aralysis in Table Cl	118
C3	Life-Cycle Cost Analysis for Retrofits to Rolling-Pin Barracks	120
C4	Cost Data for Life-Cycle Cost Analysis in Table C3	121
D1	Retrofit Construction Costs for the Rolling-Pin Barracks	124
D2	Retrofit Construction Costs for the Type 64 Barracks	124
D3	Fuel Prices	124

TO CONTROL OF THE PROPERTY OF

TABLES (Cont'd)

Number		Page
D4	Escalation Rates	125
D 5	Long-Term Differential Escalation Rates	125
F1	Fuel Prices	140
F2	Escalation Rates	140
F3	Long-Term Differential Escalation Rate Factor	140
	FIGURES	
1	Climatic Zones of the United States	15
2	Line Drawing of First Floor of the Two Company, Rolling- Pin-Shaped Barracks for Enlisted Personnel	17
3	Line Drawing of the First Floor of the Type 64 Barracks	18
4	Motor Repair Shop Floor Plan	18
5	Battalion Headquarters Floor Plan	20
6	Enlisted Personnel Mess Hall Floor Plan	20
7	ECIP Analysis for the Rolling-Pin Barracks, Colorado Springs, CO	38
8	ECIP Analysis for the Rolling-Pin Barracks, Columbia, MO	39
9	ECIP Analysis for the Rolling-Pin Barracks, Raleigh, NC	40
10	ECIP Analysis for the Rolling-Pin Barracks, Fort Worth, TX	41
11	ECIP Analysis for the Rolling-Pin Barracks, Phoenix, AZ	42
12	ECIP Analysis for the Type 64 Barracks, Colorado Springs, CO	48
13	ECIP Analysis for the Type 64 Barracks, Columbia, MO	49
14	ECIP Analysis for the Type 64 Barracks, Raleigh, NC	50
15	ECIP Analysis for the Type 64 Barracks, Fort Worth, TX	51
16	ECIP Analysis for the Type 64 Barracks, Phoenix, AZ	52

FIGURES (Cont'd)

Number		Page
17	ECIP Analysis for the Motor Repair Shop, Colorado Springs, CO	59
18	ECIP Analysis for the Motor Repair Shop, Columbia, MO	60
19	ECIP Analysis for the Motor Repair Shop, Raleigh, NC	61
20	ECIP Analysis for the Motor Repair Shop, Fort Worth, TX	62
21	ECIP Analysis for the Motor Repair Shop, Phoenix, AZ	63
22	ECIP Analysis for the Battalion Headquarters, Colorado Springs, CO	69
23	ECIP Analysis for the Battalion Headquarters, Columbia, MO	70
24	ECIP Analysis for the Battalion Headquarters, Raleigh, NC	71
25	ECIP Analysis for the Battalion Headquarters, Fort Worth, TX	72
26	ECIP Analysis for the Battalion Headquarters, Phoenix, AZ	73
27	ECIP Analysis for the Enlisted Personnel Mess Hall, Colorado Springs, CO	83
28	ECIP Analysis for the Enlisted Personnel Mess Hall, Columbia, MO	84
29	ECIP Analysis for the Enlisted Personnel Mess Hall, Raleigh, NC	85
30	ECIP Analysis for the Enlisted Personnel Hall, Fort Worth, TX	86
31	ECIP Analysis for the Enlisted Personnel Mess Hall, Phoenix, AZ	87
A1	The BLAST Program	101
B!.	Heating Energy Usage vs HDD _d for the Rolling- Pin Barracks	111
B2	Heating Energy Usage vs HDDd for the Type 64 Barracks	112
В3	Heating Energy Usage vs HDDd for the Motor Repair Shop	113
В4	Heating Energy Usage vs HDDd for the Battalion Headquarters	114
B5 ·	Heating Energy Usage vs HDDd for the Enlisted Personnel Mess Hall	115

ANALYSIS OF ENERGY CONSERVATION ALTERNATIVES FOR STANDARD ARMY BUILDINGS

1 INTRODUCTION

Background

The dramatic increase in fuel prices in recent years has made the Army acutely aware that it is a large energy user. Because of the economic implications of high fuel costs, the Army has set stringent goals for reducing its FY85 facilities energy consumption by 20 percent from FY75, and by another 20 percent (a total of 40 percent) by the year 2000. To meet these goals, new energy-conservative building designs and operation strategies must be developed and existing buildings must be examined to see how they can be retrofit to be more energy efficient.

The Energy Conservation Investment Program (ECIP) was established to achieve 12 percent of the 20 percent FY85 energy reduction goal. Under the initial guidelines, the ECIP was designed to identify those retrofit projects with the largest energy savings to cost-of-retrofit ratio. To see whether a building retrofit can meet ECIP criteria, the energy savings and cost of the retrofit must be analyzed. To do this, an energy (MBtu) to retrofit construction cost (\$1000) ratio (E/C) is calculated. If the E/C ratio is above the minimum for that fiscal year, 3 a DD Form 1391 is submitted for project approval.

Recently, new draft ECIP guidelines were issued. Beginning in FY85, the ECIP's main objective will be cost-effective, energy-conservative facility retrofit. With this emphasis, projects shall be ranked based on their greatest potential life-cycle cost payback, as indicated by a Savings-to-Investment Ratio (SIR).4

Each major Army installation has a large number of buildings, which, although the location and mission of each installation may differ, have the same function (e.g., barracks, motor repair shops, mess halls, battalion head-quarters). Because of this, the Army has developed standard designs for these common buildings. Only slight modifications are made to these basic designs, depending on an installation's location and mission. Standard designs built in large numbers are prime candidates for ECIP analysis. If retrofits to these standard designs can be analyzed easily while accounting for differences in climatic region, the Army could quickly do an ECIP analysis on many buildings.

¹ E. C. Meyer, Army Energy Plan (Department of the Army [DA], 8 August 1980), pp 3-6 and 3-7,

David M. Crabtree, "Energy Conservation Investment Program (ECIP) Guidance," Letter to Army Commanders, 7 November 1977.

³ Crabtree, p 1.
4 Millard Carr, "Redrafted ECIP Guidance -- Action Memorandum," Memorandum for Defense Energy Policy Council (12 May 1982).

The most efficient way to provide the ECIP calculations needed for potential ECIP projects at installations around the country is to do a one-time analysis of standard designs for several climatic regions using a detailed energy analysis tool. Also, by following the approach described below, ECIP data for additional projects can be provided even if a building has already been modified to conserve energy.

Objective

The objective of this investigation was to (1) determine what costeffective retrofit conservation options can be applied to five standard Army
buildings that have been constructed in large numbers at major Army installations and (2) define, by example, the process of analyzing energy conservation
options.

Approach

- 1. Survey major Army installations for standard building designs.
- 2. Select standard designs built in large numbers that have a potential for ECIP projects.
 - 3. Group the locations of the standard designs by climatic region.
- 4. Determine which climatic zones should be studied and select a representative city and corresponding weather tape for each zone.
- 5. Obtain building plans and data for each of the standard designs studied.
 - 6. Visit the site of the actual plans to confirm their accuracy.
- 7. Review the documentation and create input models (data files) to simulate the energy consumption of the standard (baseline) designs using the Building Loads Analysis and System Thermodynamics (BLAST) computer program. 5, 6
- 8. Calibrate the baseline models to reflect measured annual energy budgets now being experienced for these types of buildings.
- 9. Cut the cost of running the computer program by reducing the detail of the BLAST models to the minimum amount needed for accurate results.

D. Herron, G. Walton, and L. Lawrie, <u>Building Loads Analysis and System Thermodynamics (BLAST) Program Users Manual -- Volume I Supplement, Version 3.0.</u> TR E-171/ADA099054 (CERL, March 1981).

D. C. Hittle, The Building Loads Analysis and Jystem Thermodynamics (BLAST)
Program, Version 2.0, Users Manual, Vols I and II, Technical Report (TR)
E-153/ADA072272 and ADA0722730 (U.S. Army Construction Engineering Research
Laboratory [CERL], June 1979).

- 10. Identify possible energy conservation alternatives (ECA) for each standard design, including a review of selected Energy Engineering Analysis Program (EEAP) studies. ECAs not previously identified in EEAPs should also be considered.
- 11. Minimize the number of runs by using preliminary analysis to reduce the number of ECAs to be considered. Create a plan for performing a parametric analysis which covers the range of investigation.
 - 12. Estimate the cost to implement each ECA.
- 13. Perform a BLAST analysis for a given building and location using the baseline models and each individual retrofit option (installed separately).
- 14. Calculate the E/C and benefit/cost (B/C) ratios for each retrofit option.
- 15. Rank order the retrofit cptions having acceptable B/C ratios on the basis of decreasing E/C.
- 16. Perform additional BLAST analyses (as required) to account for any synergistic effects that may occur when implementing several ECAs as an ECIP project.
- 17. Recommend (by climatic region) the ECIP projects to be submitted for each shandard design.

While some EEAP studies analyze one or more buildings of standard design, these studies are usually limited to only a few conservation alternatives. The approach taken to produce the results described in this report was to analyze each standard building design in much greater detail. This was done by using one analysis method (the BLAST computer program) to evaluate the energy savings potential of conservation alternatives. Once the BLAST input data were prepared for each building, it was relatively easy to change the data to consider conservation alternatives. This allowed energy savings estimates to be made for the conservation alternatives taken alone or in combination with other alternatives.

The impact of the order in which the alternatives could be implemented was also analyzed. For example, a building could be insulated before adding storm windows or storm windows could be installed first, followed by an insulation project. The cost and energy effectiveness as measured by the SIR and E/C ratio might be different for each of these ECAs, depending on which project is implemented first.

Scope

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This report describes coaservation alternatives for only these five standard Army buildings:

1. Two-company rolling-pin-shaped barracks for enlisted personnel.

- 2. Type 64 barracks.
- 3. Motor repair shop.
- 4. Battalion headquarters.
- 5. Enlisted personnel mess hall.

The buildings designs were assumed not to have had energy conservation retrofits. However, if they have been retrofit, the Facility Engineer can use the results of the parametric analysis presented in this report to determine whether the usefulness of proposed retrofits will be diminished by previous ECIP projects.

For each of the buildings, energy savings estimates are given for each conservation alternative for five different climatic zones (see Figure 1). Climatic data from the following cities were used to typify each climatic zone:

- 1. Colorado Springs, CO (Zone 1)
- 2. Columbia, MO (Zone 2)
- 3. Raleigh, NC (Zone 3)
- 4. Phoenix, AZ (Zone 4)
- 5. Port Worth, TX (Zone 5).

Organization of Report

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Chapter 2 describes each of the buildings analyzed in detail by BLAST. Chapter 3 describes baseline energy consumption estimates for each building in each climatic region. Chapter 4 describes the process of evaluating ECAs. Chapter 5 presents the results of these evaluations.

Mode of Technology Transfer

It is recommended that the results of this study be abstracted in an Engineer Technical Note.

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Figure 1. Climatic zones of the United States.

- WEATHER SITES - INSTALLATIONS

KEY:

2 BUILDING DESCRIPTIONS

To find which standard building designs were built in the largest numbers, maps of major Army installations were examined to locate buildings of the same shape. Building numbers for buildings of the same shape were compared with the Integrated Facilities System (IFS) data base to identify buildings which were not of the same design. Table 1 gives the survey results.* The two-company rolling-pin-shaped barracks for enlisted personnel and the Type 64 barracks were built in the largest numbers: 257 and 399 buildings, respectively. Next came the motor repair shops (83 buildings), the battalion headquarters (93 buildings), and the enlisted personnel mess hall (103 buildings).

Rolling-Pin Barracks

The standard rolling-pin barracks was simulated as a three-story building with 40,698 sq ft (3781 m²) of floor area. The exterior walls are 4 in. (0.102 m) of face brick, 2 in. (0.051 m) of air space, and 4 in. (0.102 m) of concrete block. There are 16,061 sq ft (1492 m²) of exterior wall and 4399 sq ft (409 m²) of single-pane glass. The ground floor is 4 in. (0.102 m) of stone, an air space, and 4 in. (0.102 m) of concrete. There is a built-up roof with 1/2-in. (0.013-m) stone, 3/8-in. (0.0095-a) felt and membrane, 2 in. (0.051 m) of dense insulation, and 4 in. (0.102 m) of concrete. The barracks houses 204 soldiers. The barracks has two-pipe fan coil units with through-wall outdoor air vents. Figure 2 is a line drawing of this barracks.

Type 64 Barracks

The standard Type 64 barracks was simulated as a three-story building with 31,122 sq ft (2891 m²) of floor area. The adjoining mess hall or office space was not simulated. The exterior walls are 8 in. (0.204 m) of concrete block. There are 12,946 sq ft (1204 m²) of exterior wall and 4965 sq ft (451 m²) of single-pane glass. The 6-in. (0.15-m) concrete ground floor is over a crawl space. The roof is 1/2 in. (0.013 m) of stone, 2 in. (0.051 m) of insulation, 2 in. (0.051 m) of concrete, an air space, and acoustic tile. The barracks houses 152 soldiers. The building has two-pipe fan coil units with ventilation supplied through separate rooftop fans with reheat coils. Figure 3 is a line drawing of the barracks.

Motor Repair Shop

The motor repair shop (Figure 4) is a single-story rectangular structure with a floor area of 4800 sq ft (446 m^2) and a window area of 1278 sq ft (119 m^2). One end of the building has a fenced-in secured area for an office and tools and parts storage. A small restroom and a battery storage room also are located in this end. The rest of the building consists of high-bay vehicle

^{*} Family housing was not considered in this survey.

Table 1
Standard Army Building Designs

Building Name	Number of Buildings	Most Common Drawing Number
Administration Supply	90	30-14-03
Battalion Headquarters	93	30-02-44
Battalion Administration Classroom	87	30-09-12
Battalion Administration Classroom and Headquarters	40	30-09-03
Enlisted Personnel Mess	103	36-05-106
Type 64 Barracks	399	21-01-64
LBC&W Barracks	128	21-01-44
Motor Repair Shop	83	35-02-11
RGT/BDE Headquarters	27	30-02-66
Two Company, Rolling- Pin-Shaped Barracks for Enlisted Personnel	257	21-01-142
Type 121 Barracks	35	21-01-13

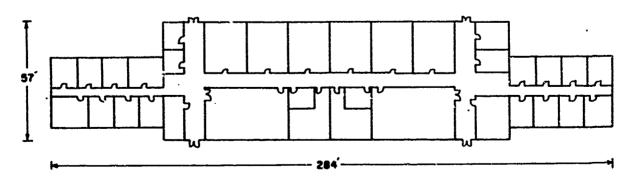


Figure 2. Line drawing of first floor of the two company, rolling-pin-shaped barracks for enlisted personnel.

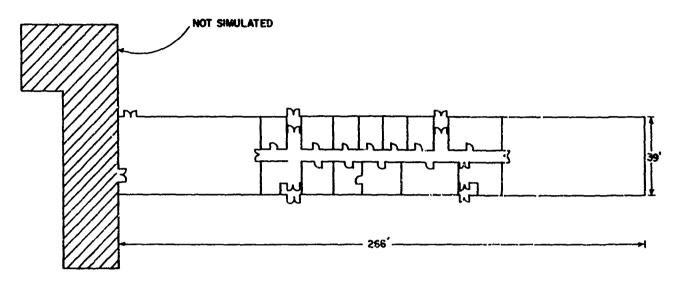


Figure 3. Line drawing of the first floor of the Type 64 barracks.

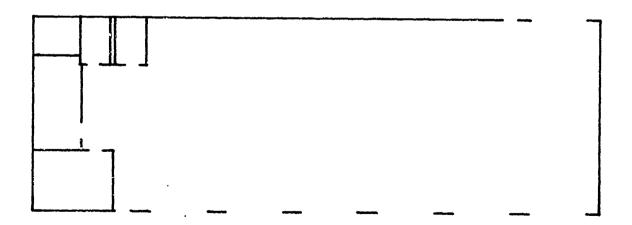


Figure 4. Motor repair shop floor plan.

work stations. Because of its minimal interior partitioning, the entire building is simulated as a single zone. Weekday and Saturday occupancy levels are assumed to be 10 and four people, respectively.

The vehicle repair area has walls made of 9-1/2-in. (0.231-m) reinforced concrete. The secured area walls are of 8-in. (0.24-m) reinforced concrete. Above and below the window units, the walls are made of 8-in. (0.204-m) hollow concrete masonry units. The interior finish is paint over the wall surface. The window units are a projecting type using single-sheet glass sections. The roof is a built-up roof laid over 1 in. (0.025 m) of rigid insulation supported by a concrete roof deck which has an average thickness of 3 in. (0.076 m). The vehicle room floor is a 6-in. (0.152-m) reinforced concrete slab-on-grade. The secured area floor is a 4-in. (0.102-m) reinforced concrete slab-on-grade.

The repair shop is heated by suspended steam unit heaters served from a central heating plant. These fans are simulated as one unit ventilator which provides no ventilation air. Two small steam radiators heat the restroom and battery storage room. Fresh air is brought in as infiltration. A small exhaust fan removes fumes from the battery storage room. This fan is assumed to run all year. There is no mechanical cooling available.

Battalion Headquarters

多名的,这种是一个人,我们是一个人,我们是一个人,他们也是一个人,他们也是一个人,他们是一个人,他们也是一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一

The battalion headquarters (Figure 5) is a small, single-story building with 2581 sq ft (240 m²) of floor area and 456 sq ft (42.4 m²) of window area. Because the building has no interior thermostat, the building is simulated as a single zone. Weekday occupancy is assumed to be 16 people. The building is unoccupied on weekends.

The wall construction is mainly 8-in, (0.204-m) hollow concrete masonry units. Sections of 12-in, (0.305-m) solid concrete blocks surround two large picture windows. The interior surface is pain, over the exterior walls. All of the windows are single-sheet glass. The roof is a sandwich of built-up roofing, 1 in. (0.025 m) of rigid insulation, and 2-1/2 in. (0.064 m) of concrete deck. The floor is a 4-in. (0.102-m) reinforced concrete slab-on-grade.

The building environment is maintained by , not-water baseboard radiation system. The supply water temperature is varied by an outdoor air thermostat. Hot water is supplied from a steam converter. Steam comes from a central heating plant. Winter ventilation is provided by infiltration. Roof ventilators supply summer ventilation. The system model chosen is a muit ventilator with no reheat capacity.

Enlisted Personnel Mess Hall

The enlisted personnel mess hall (Figure 6) is a one-story structure with an attic, kitchen, dining room, and a combined closk room and entranceway. The maximum number of diners is assumed to be 100 people. The kitchen workers total 12. The total floor area is 10,620 sq ft (986 m²).

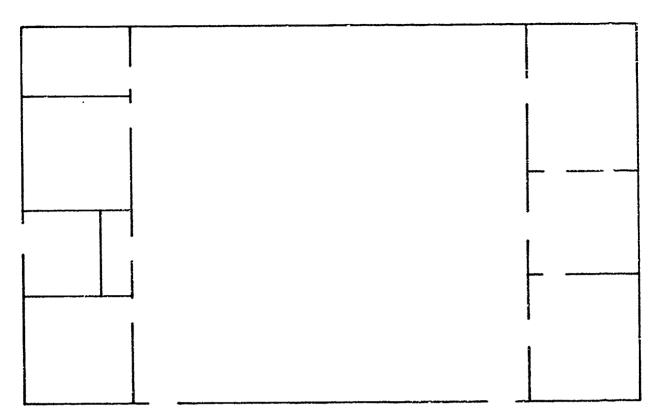


Figure 5. Battalion headquarters floor plan.

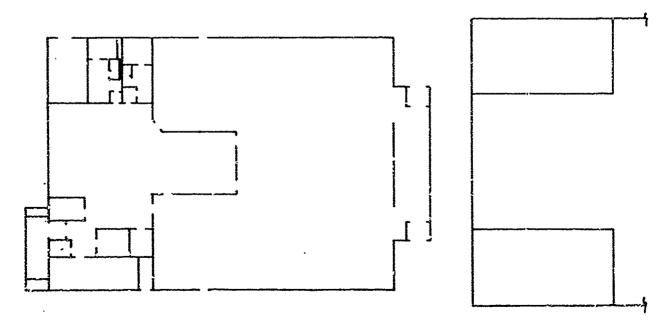


Figure 6. Enlisted personnel mesa hall floor plan.

There are two major types of wall construction: one is 4 in. (0.102 m) of brick, a 2-in. (0.051-m) air gap, and a 6-in. (0.152-m) hollow glazed masonry unit; the second has an interior wall of 4-in. (0.102-m) brick instead of the glazed masonry unit. Interior walls are made of 8-in. (0.204-m) hollow glazed masonry units. The roof is built-up roofing over 1 in. (0.025 m) of rigid insulation supported by a metal roof deck. The attic is separated from the kitchen by a Keene's cement plaster ceiling and from the dining room by acoustical tile, both of which are covered with a 3-in. (0.076-m) batt insulation. The dining room floor is a 5-in. (0.127-m) concrete slab laid on the grade with a tile covering. The kitchen is separated from the crawl space by a 6-in. (0.152-m) concrete slab with a tile covering. The crawl space walls are 12-in. (0.305-m) reinforced concrete. The crawl space floor is dirt.

The cloak room is heated by the ceiling-hung fan-coil units. These are simulated as a unit ventilator. The dining room is both heated and cooled by two single-zone air handlers, simulated as one. There are also some hot water baseboard radiation convectors used to handle some skin loads. This was simulated in the Loads section of BLAST. The kitchen has two ceiling-hung unit heaters and baseboard convectors. These were summed together and simulated in the Loads portion as baseboard convectors. Two exhaust fans have separate make-up air heating units. These are simulated as a 100-percent outside air single-zone heating system which is controlled by a separate schedule.

Steam is supplied to all of the air heating units and the baseboard hot water converters from a central heating plant. Steam is also used to heat the domestic hot water and the dishwasher hot water booster. Chilled water for the air-conditioning units is supplied from a central chilied-water plant.

3 BASELINE ENERGY ANALYSIS

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Baseline building models were developed in BLAST input format for the standard building designs described in Chapter 2. Each of the five baseline models was then simulated using BLAST for the five geographic locations under consideration. (Appendix A describes the BLAST program.)

If the BLAST building description did not respond the way the real building did, the analysis could be unrealistic. To avoid this, the BLAST building descriptions were calibrated to actual buildings by using the results of an earlier analysis of measured energy consumption. Appendix B describes how the building description used in BLAST were adjusted so the estimated baseline energy consumption corresponded to estimates based on field measurements. (Although detailed BLAST building descriptions were made of each building, some variables like infiltration had to be assumed.)

There was good correlation between BLAST predictions and measured performance for four of the five buildings. A large deviation occurred, however, for the enlisted personnel mess hall. When the BLAST simulation was adjusted to include a night-setback thermostat in the baseline model, the results were brought into the 95 percent prediction limit. This would seem to indicate that the mess halls where actual measurement data were collected may have already been retrofit with a night-setback control or had much of their electrical equipment shut off by occupants. In any case, the mess halls appeared to be operating more efficiently than originally designed.

Because of the large number of BLAST runs needed, the BLAST building descriptions were simplified to reduce the cost of the runs. The models were simplified as much as possible without sacrificing accuracy. The costs of running BLAST analyses for the rolling-pin and Type 64 barracks were reduced by factors of 6 and 3, respectively.

Tables 2 through 6 present the results of the baseline energy consumption analysis for the five buildings and five locations. To estimate the building energy requirements, air-handling systems were assumed to be served by a central plant with a boiler efficiency of 60 percent and a chiller coefficient of performance (COP) of 3.0. A power production efficiency of 30 percent was assumed. Hence the "System Heating" reported is the hot water or steam demanded annually by the building air-handling (heating) system divided by .6, the "System Cooling" is the annual building chilled water demand divided by .9 (which is the product of COP and power production efficiency) and the "Electricity" tabulations are the annual consumption for lights and fans or the annual fan power savings divided by .3. All tables use units of MBtu or millions of Btus.

⁷ B. J. Sliwinski, D. Leverenz, L. Windingland, and A. R. Mech, <u>Fixed Facilities Energy Consumption -- Data Analysis</u>, Interim Report E-143/ADA066513 (CERL, February 1979).

Table 2 Annual Baseline Energy Consumption for the Rolling-Pin Barracks

	Colorado MBtu*	Springs Z	Colu MBtu	mbia 7	Rale MBtu	eigh Z	Fort Mitu	Worth I	Phoe Mitu	nix I
System Resting	5572	67	4913	61	3322	51	2293	37	1118	19
System Cooling	278	3	721	9	778	12	1451	23	2148	38
Electricity	2447	30	2453	30	2453	37	2453	40	2473	43
Total Energy	8297	100	8087	100	6553	100	6197	100	5739	100

*Metric conversion: 1 MBtu = 1.055 GJ. 1 MBtu = 1 x 106 Btu. 1 GJ = 1 x 109 J.

Table 3 Annual Baseline Energy Consumption for the Type 64 Barracks

	Colorado Mitu*	Springs I	Colu MBtu	mbia I	Rale MBtu	igh Z	Fort MBtu	Yorth I	Phoe MBtu	ni.
	nacu		nbeu		- nbtu				natu	
System Heating	4133	57	3493	45	2365	34	1655	25	815	14
System Cooling	. 922	12	1957	25	2327	33	2623	40	2917	49
Electricity	2260	31	2263	30	2263	33	2260	35	226:	37
Total Energy	7315	100	7713	100	6955	100	6538	100	5992	100

*Metric conversion: 1 MStu = 1.055 GJ. 1 MStu = 1 x 10^6 Stu. 1 GJ = 1 x 10^9 J.

Table 4

Annual Baseline Energy Consumption for the Motor Repair Shop

	Colorado MBtu	orado Springs Columbia Stu Z HBtu Z		Raleigh MBtu Z		Fort Worth MBtu Z		Phoenix		
									HBtu	
Blectricity	1004	36	950 .	37	897	46	842	54	777	69
System Heating	1799	64	1600	6.7	1053	54	725	46	349	31
Total Energy	2803	100	2550	100	1950	100	1567	100	1.126	100

*Metric conversion: 1 MBtu = 1.055 GJ. 1 MBtu = 1 x 10^6 Btu. 1 GJ = 1 x 10^9 J.

Table 5

Annual Baseline Energy Consumption for the Battalion Headquarters

	Colorad	o Springs	Colum	bia.	Rale	igh	Fort V	lorth	Phoe	nix
	HBtu*	<u> </u>	MBtu	<u> </u>	MBtu	<u> </u>	MBtu	<u> </u>	MBtu	<u>z</u>
Electricity	220.4	27	222.2	33	223.5	41	225.7	52	228.3	65
System Heating	583.8	73	456.5	67	320.3	59	209.2	48	121.6	35
Total Energy	804.2 [.]	100	678.7	. 100	543.8	100	434.9	100	349.9	100

*Metric conversion: 1 MBtu = 1.055 GJ. 1 MBtu = 1 x 10^6 Btu. 1 GJ = 1 x 10^9 J.

Table 6

Annual Baseline Energy Consumption for Enlisted Personnel Mess Hall

•		o Springs	Col	umbia	Ral	eigh	Fort	Worth	Pho	enix
	HBtu*	<u> </u>	HBtu	<u>x</u>	MBtu	7	MBtu		MBtu	*.
Electricity	2255	12	2234) ís	2190	45	2162	51	2141	ጎቴ
System Heating	4498	64	3600	58	2275	47	1471	35	885.5	23
System Cooling	314.1	4	397,1	6	404.7	8	595.1	14	825.6	21
Total ·	7067.1	100 -	6231.1	100	4869.7	100	4228.1	100	3852.1	100

*Metric conversion: 1 MBtu = 1.055 GJ. . 1 MBtu = 1 x 10^6 Btu. 1 GJ = 1 x 10^9 J.

LI ENERGY CONSERVATION ALTERNATIVES

Retrofitting a building can involve not only envelope changes like adding insulation or storm windows, but also modifying the heating and cooling system and the building operation. BLAST can simulate such construction, system improvement, or building operation retrofits. During this investigation, several energy-conserving modifications applicable to the five buildings under study were identified from the engineering drawings for each standard design and from an analysis of each building's baseline energy usage.

Rolling-Pin Barracks

Possible retrofits to the rolling-pin barracks were identified first:

- 1. Reduce window area by one-third.
- 2. Add exterior insulation.
- 3. Add cavity wall insulation.
- 4. Add insulation to the ceiling.
- 5. Put reflective film on the windows.
- 6. Add storm windows.
- 7. Block the fan/coil unit's outside air vents.

Preliminary screening runs eliminated those retrofits that showed little promise of success. The remaining retrofits were analyzed by modifying the baseline BLAST building description and making a BLAST run with the modified description. The predicted energy consumption of the modified description was then compared with the baseline description's energy consumption.

The screening analysis was done by using year runs with a Columbia, MO, weather tape. The retrofits dropped from further consideration were:

- 1. Adding exterior insulation as opposed to using cavity wall insulation.
 - 2. Adding insulation to the ceiling.
 - 3. Putting reflective film on windows.

The exterior insulation was eliminated because it was only slightly better than cavity wall insulation and would be more expensive. Additional ceiling insulation decreased the energy consumption by only a minor amount. Since the building already had overhangs, putting film on the windows did not reduce energy consumption much. The following are detailed descriptions of the proposed retrofits for the rolling-pin barracks (Table 7 gives estimated costs for each proposed ECA):

- 1. Block outside air fan/coil vents. Block vents with 2 in. (0.051 m) of blueboard insulation, rubber sealant, and 1/8 in. (0.003 m) of aluminum plate. Reduce bathroom exhaust by 50 percent.
- 2. Cavity wall insulation. Fill the wall's 2-in. (0.051-m) cavity with $R = 10 \text{ sq ft-hour-}^{\circ}F/Btu (1.84 \text{ m}^{2}-{}^{\circ}C/W)$ sprayed-in insulation.
- 3. Add storm windows. Add storm windows made of 1/8-in. (0.003-m) thick glass. Assume that infiltration is reduced 20 percent by adding storm windows.
- 4. <u>Block one-third of the windows</u>. Block the windows with a 1/16-in. (0.002-m) thick metal panel, 1.5 in. (0.038 m) of urethane, and a 1/16-in. (0.002-m) thick metal panel. Assume that infiltration is reduced by 7 percent.

Type 64 Barracks

A different approach was taken to identify retrofits for the Type 64 barracks. With the insight gained from the study of retrofits for the rolling-pin barracks, it was decided not to do a screening analysis for the Type 64 barracks.

The following are detailed descriptions of the retrofits for the Type 64 barracks (Table 8 gives cost estimates for each proposed ECA):

- 1. Close off rooftop AHUs. Disconnect the AHUs and use metal sheeting to block the AHUs' intake and exit ducts and the ducts to the barracks. Reduce the bathroom exhaust by 30 percent.
- 2. Add storm windows. Add storm windows made of 1/8-in. (0.003-m) thick glass. Assume that infiltration is reduced by 20 percent.
- 3. Add 2 in. (0.051 m) exterior insulation. Add 2 in. (0.051 m) of polystyrene with a stucco finish to the outside of the exterior wall.
- 4. Block two-thirds of the windows. Block the windows with a 1/16-in. (0.002-m) thick metal panel, 1.5 in. (0.038 m) of urethane, and a 1/16-in. (0.002-m) thick metal panel. Assume that infiltration is reduced by 13 percent.
- 5. Block two-thirds of the windows and add exterior insulation. Block the windows by using polystyrene with a stucco finish so the blocked windows are flush with the wall's exterior insulation. Assume that infiltration is reduced by 13 percent.
- 6. Add 8 in. (0.204 m) of ceiling insulation. Put 8 in. (0.204 m) of fiberglass insulation with an overall R = 32 sq ft-hr-oF/Btu (5.8 m²-oC/W) above the top floor's ceiling.
- 7. Put up south overhangs. Put up a 2.5-ft (0.76-m) wide overhang that extends over the windows.

Table 7

Retrofit Construction Costs for the Rolling-Pin Bazracks

ECA	Estimated Implementation Cost (\$)*
Block outside air fan/coil vents	1,121
Add cavity wall insulation	12,848
Add storm windows	19,800
Block one-third of the windows	21,990

^{*}Estimated for FY84 project year.

Table 8

Retrofit Construction Costs for the Type 64 Barracks

<u>EC.4</u>	Estimated Implementation Cost (\$)*
Close off AHUs	520
Add storm windows	22,500
Add storm windows while blocking two-thirds of the windows	7,650
Add 2 in. (0.51 m) of exterior insulation	52,00u
Block two-thirds of the windows	49,500
Block two-thirds of the windows while adding 2 in. (0.51 m) of exterior insulation	16,500
Add 8 in. (0.204 m) of roof insulation	10,000
Put up south overhangs	11,200
Put up south overhangs while blocking two-thirds of the windows	3,710

^{*}Estimated for FY84 project year.

Motor Repair Shop

The following ECAs were identified for the motor repair shop (Table 9 gives cost estimates for each proposed ECA):

- 1. <u>Install night-setback thermostats</u>. Replace existing single set-point thermostats with night-setback thermostats to maintain 55°F (13°C) during unoccupied periods.
- 2. <u>Insulate walls</u>. Install fiberglass batt insulation on the interior side of the exterior walls and finish the interior with fire-resistant gypsum wallboard.
- 3. <u>Insulate roof</u>. Replace the existing roof covering with rigid extruded polystyrene insulation covered by asphalt roofing materials.
- 4. <u>Cover windows</u>. Install a prefsbricated insulating metal panel over the top half of the existing windows.
- 5. <u>Install door seals</u>. Weatherstrip the vehicle doors with neoprene gaskets.
- 6. Replace lights. Replace 54 fluorescent fixtures in the high-bay vehicle repair area with 10 to 250 W metal halide fixtures.
- 7. Install interior partition. Erect an insulating partition to separate the vehicle repair area from the office/tool storage area to maintain 60°F (16°C) in the vehicle repair area and 68°F (20°C) in the office/tool storage area during occupied periods.

Battalion Headquarters

The following ECAs were identified for the battalion headquarters (Table 10 gives cost estimates for the proposed ECAs):

- 1. Timeclock hot water pump. Install a 7-day, 24-hour timeclock in the hot water circulating pump control circuit to allow for shutdown during unoccupied periods.
- 2. Repipe baseboard and install night-setback thermostats. Convert the perimerer heating system from a single-pipe, series circuit to a dual-pipe, parallel circuit. Replace exterior thermostats with interior night-setback thermostats.
- 3. <u>Insulate walls</u>. Install fiberglass batt insulation on the interior side of the exterior walls. Finish the interior with gypsum wallboard.
- 4. <u>Insulate roof</u>. Replace the existing roof covering with a rigid extruded polystyrene insulation covered by asphalt roofing materials.
- 5. <u>Install storm windows</u>. Install removable storm windows on the interior of the existing windows.

Table 9
Retrofit Construction Costs for the Motor Repair Shop

ECA	Estimated Implementation Cost (\$)*
Install night-setback thermostats	240
Insulate walls	3,170
Insulate roof	17,800
Cover top half of windows with metal panels	2,650
Install vehicle door seals	1,560
Replace fluorescent lighting with HID lighting	3,620
Install interior partition	990

^{*}Estimated for FY84 project year.

Table 10

Retrofit Construction Costs for the Battalion Headquarters

ECA	Estimated Implementation Cost (\$)*
Install timeclock on hot water circulating pump	260
Repipe baseboard and install night-setback thermostats	2,250
Insulate walls	1,390
Insulate roof	9,550
Install storm windows	2,490
Add vestibules	1,050
Timeclock electric domeatic hot water heater	260

^{*}Estimated for FY84 project year.

- 6. Add vestibules. Add small exterior vestibules to the entrances.
- 7. Timeclock electric domestic hot water heater. Install a 7-day, 24-hour timeclock to the electric domestic hot water heater circuit to allow for shutdown during unoccupied periods.

Enlisted Personnel Mess Hall

The following ECAs were identified for the enlisted personnel mess hall (Table 11 gives estimated costs for the proposed ECAs):

- 1. Night setback. Replace existing single set-point thermostats with night-setback thermostats to maintain 55°F (13°C) during unoccupied periods.
- 2. <u>Timeclock</u>. Replace existing thermostats with a 7-day, 24-hour programmable dual set-point thermostat.
- 3. <u>Insulate walls</u>. Add blown-in insulation to the existing exterior wall air cavity.
- 4. Cover one-half of the windows. Install a prefabricated insulating metal panel over the top half of the dining room windows.
- 5. Replace lights. Replace existing dining room and foyer incandescent lighting with fluorescent lighting.*
- 6. <u>Temperature economizers</u>. Install temperature economizers on the dining room air-conditioning units.
- 7. Heat recovery of exhaust air. Install heat recovery glycol loops and coils to the kitchen exhaust systems to preheat outdoor makeup air.
- 8. <u>Variable air volume</u>. Install a variable-speed drive and associated controls to the existing dining room air-conditioning units.

^{*} The change to fluorescent fixtures may entail a change in chromatic content of the lighting. Because color rendition of food is an important consideration in the lighting design, proper color should be assured before implementing this retrofit.

Table 11

Retrofit Construction Costs for the Enlisted Personnel Mess Hall

<u>ECA</u>	Estimated Implementation Cost (\$)*
Install night-setback thermostats	630
Install 24-hour, dual set-point programmable thermostats	770
Insulate walls	10,770
Cover top half of dining room windows with insulated metal panels	4,100
Replace incandescent lights with fluorescent lights	3,170
Install temperature economizers	6,400
Install heat recovery on kitchen exhaust systems	31,610
Convert single zone air-conditioning systems to variable air volume systems	3,520

^{*}Estimated for FY84 project year.

5 RESULTS OF ECA ANALYSIS

The ECIP analysis requires that the effect of each retrofit be considered individually, even if it is combined with another retrofit. If a retrofit is very successful, it should be taken as a new baseline and other retrofits compared with it.

During this study, all of each building's retroits were run for each weather tape. For FY84 ECIP projects, the minimum acceptable E/C ratio was \geq 13, and the average acceptable E/C ratio was \geq 30.8 For FY85, the acceptable SIR was >1 for both individual retrofits and entire projects.9

The new guidelines had no noticeable effect on the results for the rolling-pin or Type 64 barracks; their SIRs were the same as the B/C ratios. For the other three buildings, however, the guideline changes affected the results enough so the SIRs had to be recorded separately.

The baseline consumption and the retrofits for each rolling-pin barracks location are given in Tables 12 through 16. The ECIP analyses are shown in Figures 7 through 11. These tables and figures indicate that blocking the outside air vents of the fan/coil units was a successful retrofit at all locations. This is because when the fan/coil units are on, they no longer have to heat or cool the outside air to room temperature. Infiltration still introduces enough outside air to keep the air fresh, but in reduced amounts. Adding cavity wall insulation also met the minimum E/C ratio at all locations. Both the fan/coil vent and cavity insulation retrofits worked best in colder zones, where the indoor-to-outdoor temperature difference can be large. Adding storm windows to reduce heat loss or gain and to lessen infiltration was also successful in all climatic zones.*

The baseline consumption and the retrofits for the Type 64 barracks in each climatic zone are given in Tables 17 through 21. The results of the ECIP analyses are shown in Figures 12 through 16. Closing off the rooftop AHUs was successful in every climatic zone. The rooftop AHUs took in outside air and heated or cooled it to 70°F (20°C). The air was being heated or cooled even when the buildings were comfortable and needed no heating or cooling. Adding storm windows was the only other retrofit that met the minimum ECIP criteria.

Because installing automatic night-setback thermostats has become common practice, a new baseline with this ECA was established for the motor repair shop, the battalion headquarters, and the enlisted personnel mess hall. All other ECAs were then compared with this second baseline. ECA effectiveness was determined by the E/C and B/C ratios. If an ECA proved very effective (E/C > 100), then it was used to establish succeeding baselines. The procedure for calculating the E/C, B/C, and simple paybacks is described in Appendix C.

⁸ DAEN-ZCF-U, Message No. 2917Z, "Energy Conservation Investment Program (ECIP) Guidance," 12 December 1980.

⁹ Millard Carr, p 1.

^{*} The addition of storm windows requires the fans to run more often albeit with smaller loads. This negligible increase in fan electricity does not affect the retrofit's overall desirability.

Table 12

ECA Simulation Summary -- Energy Savings for the Rolling-Pin Barracks, Colorado Springs, CO

Energy	System	System	Electricity	Total		3/ 8	ပ	SIR	pd.
Retrofit Option	(MBtu*)	(MBtu)	(MBtu)	(MBtu)	E/C	0i1	Gas	0i1	Gas
Al Block Fan/Coils	1178	16	က	1197	804	211	91	213	83
Mew Baseline = Al			,		1		;	;	,
Bl Insulate Walls	983	9	m	992	28	15	S	15	•
B2 Add Storm Windows	1147	-16	د ا	1128	4 3	12	'n	12	'n
B3 Block Windows	355	24	0	359	12	က	1.3	m	1.3
New Baneline = Bl									
Cl Add Storm Windows	1173	-16	F-	1154	4 4	12	'n	15	2
New Baseline " Cl Dl Block Windows	-18	34	ဧ	19	ī	0	0	0	0

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 13

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RCA Simulation Summary -- Energy Savings for the Rolling-Pin Barracks, Columbia, MO

Energy Conservation	System Heating	System Cooling	Electricity	Total Energy		B/C	Ö	SIR	.e4
Retrofit Option	(MBtu*)	(MBtu)	(MBtu)	(MBtu)	E/C	0i1	Gas	011	Gas
Al Block Fan/Coils	755	34	0	789	532	137	9	138	. 61
New Baseline = Al		Ç	•	d	:	;			
bi insulate walis B2 Add Storm Windows	1013	ဥ ထ	n 0	843 1021	4 W	12	v 4	12	พ
B3 Block Windows	322	29	m	392	13	, m	1.4	n	1.4
New Baseline = Bl Cl Add Storm Windows	1060	en	-3	1060	94	=======================================	4	111	4
New Baseline " Cl Dl Block Windows	13	7.1	m	87	e e	0.3	0.2	0.3	0.2

1 MBtu = 1.055 GJ. *Metric conversion:

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Table 14

ECA Simulation Summary -- Energy Savings for the Rolling-Pin Barracks, Raleigh, NC

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 15

ECA Simulation Summary -- Energy Savings for the Rolling-Pin Barracks, Fort Worth, TX

Total Energy B/C	(MBtu) E/C Oil Gas	553 371 86 40		624 24 6 3 273 9 2 0.9	625 24 6 3	108 3 0.2 0.2
System Electricity	(MBtu)	က	ო	" п	-3	ဗ
System Cooling	(MBtu)	102	123	91 117	93	97
Energy Heating	(MBtu*)	448	415	536 153	535	æ
Conservation	Retrofit Option	Al Block Fan/Coils	New Baseline = Al Bl Insulate Walls	B2 Add Storm Windows B3 Block Windows	New Baseline = Bl Cl Add Storm Windows	New Baseline = Cl Dl Block Windows

*Metric conversion: 1 MBtu = 1.055 GJ.

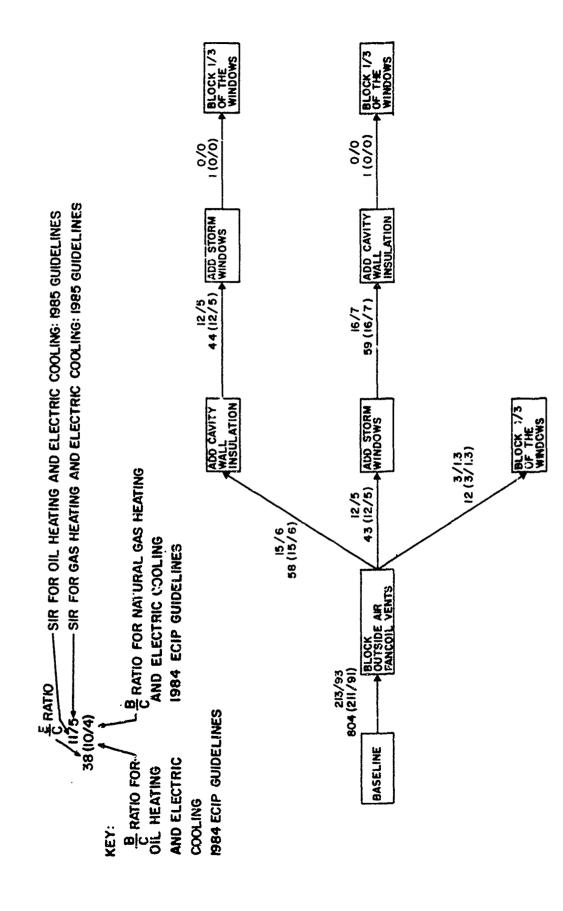
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Table 16

ECA Simulation Summary -- Energy Savings for the Rolling-Pin Barracks, Phoenix, AZ

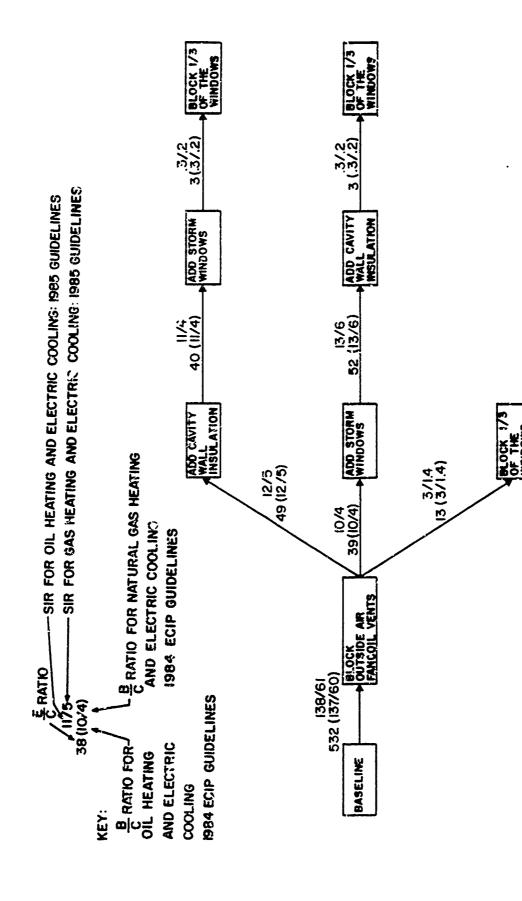
SIR	il Gas	.1 41	4 2 3 1.5 .0 0.7	3 1.5	0.2 0.3
	0i1	81	Ĭ.		•
ပ္	Gas	42	1.5	1.5	0.3
3/8	0i1	82	1.0	ဗ	0.5
	E/C	401	26 15 8	15	4
Total	(MBtu)	601	448 311 232	393	129
X1001X	(MBtu)	7	8 8	-7	7
System	(MBtu)	202	248 148 167	157	132
System	(MBtu*)	392	197 170 62	243	-10
Fnergy	Conservation Retrofit Option	Al Block Fan/Coils	New Baseline = Al Bl Insulate Walls B2 Add Storm Windows B3 Block Windows	Mew Baseline = Bl Cl Add Storm Windows	New Baseline = Cl Dl Block Windows

*Metric conversion: 1 MBtu = 1.055 GJ.



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ECIP analysis for the rolling-pin barracks, Colorado Springs, CO. Figure 7.



ECIP analysis for the rolling-pin barracks, Columbia, MO. Figure 8.

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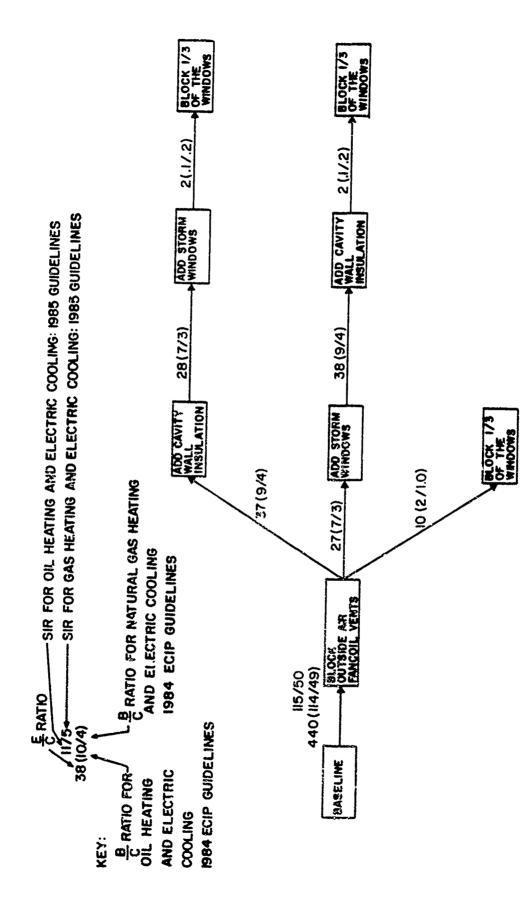
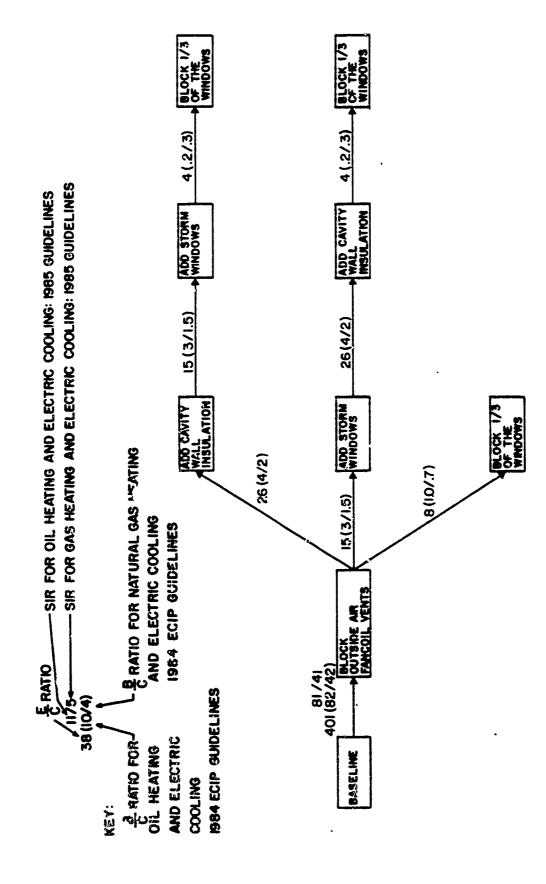
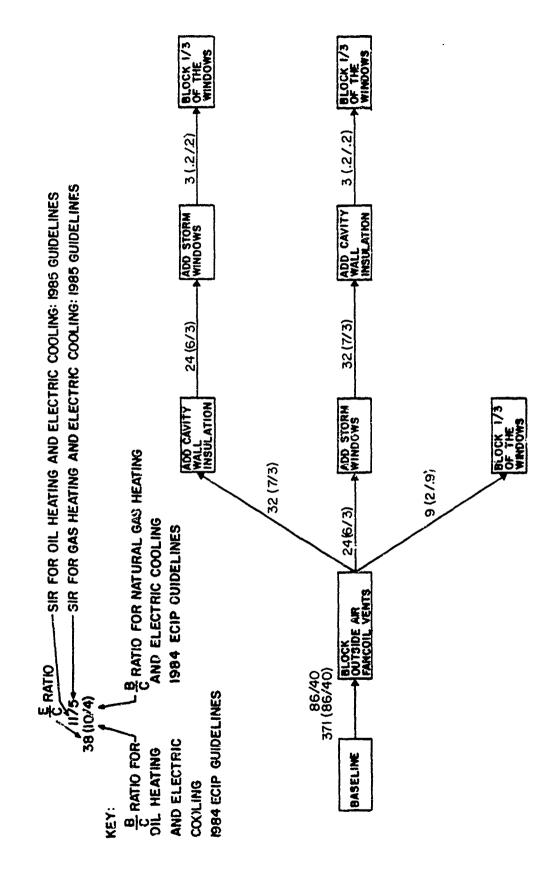


Figure 9. ECIP analysis for the rolling-pin barracks, Raleigh, NC.



ECIP analysis for the rolling-pin barracks, Fort Worth, TX. Figure 10.



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ECIP analysis for the rolling-pin barracks, Phoenix, AZ. Figure 11.

Table 17

ECA Simulation Summary -- Energy Savings for the Type 64 Barracks,
Colorado Springs, CO

Energy Conservation	System Heating	System Cooling	Blectricity	Total Energy		R	/c	8	T 2
Retrofit Option	(MStu*)	(Mtu)	(MBtu)	(Mtu)	E/C	Oil	Ges	Oil	Gas
Al Disconnect Roof ARU	5 10	604	180	1294	1618	271	157	264	150
New Baseline = Al								•	
Bl Add Storm Windows	1131	-9	3	1125	38	10	4	10	4
B2 Add Exterior	800	0	0	800	12	3	1.3	3	1.3
Insulation	•								
B3 Block of Windows	633	110	13	756	11	3	1.2	3	1.2
B4 Add Roof Insulation	143	4	0	147	11	3	1.2	3	1,2
E5 South Overhangs	-205	60	13	-132	-10	-3	-1	-3	-J
New Baseline = Bl									
Cl Exterior Insulation	775	-2	3	776	11	3	1.2	3	1.2
C2 Block Windows	-135	122	10	-3	0	ō	0	ŏ	Ō
New Baseline = B2 Dl Block Windows	717	116	20	853	38	9	4	9	4
New Baseline = B3 El South Overhangs	-88	21	10	-57	-14	-4	- 2	-4	-2
New Baseline = Cl Fl Block Windows	а	126	10	154	6	0	ō.5	0	0.5
Hew Baseline = Dl	-								
Gl Add Roof Insulation	172	7	0	179	13	3	2	3	2
G2 South Overhangs	-38	23	13	-52	-13	-4	2	-4	-2
New Baseline = G1 Hl South Overhangs	-88	-21	13	-96	-13	-4:	-2	-4	-2

^{*}Metric conversion: 1 MBtu = 1.055 GJ.

Tat 18

ECA Simulation Summary -- Energy Savings for the Type 64 Barracks,
Columbia, MO

Energy Conservation	System Heating	System Cooling	Electricity	Total Energy		3.	/c	si	(R
Retrofit Option	(MBtu#)	(Mitu)	(MBtu)	(MBtu)	E/C	0il	Gas	0il	Gas
Al Disconnect Roof AHU	140	1226	180	1546	1981	205	175	186	156
New Baseline = Al									
Bl Add Storm Windows	903	39	3	945	32	8	4	8	4
B2 Add Exterior Insulation	622	29	3	654	9	2	1.0	2	1.0
B3 Block of Windows	587	214	13	814	12	3	1.2	3	1.2
B4 Add Roof Insulation	130	10	3	143	10	3	1.1	3	1.1
B5 South Overhangs	-130	73	10	-47	-4	-2	0	-2	0
New Baseline = Bl									 -
Cl Exterior Insulation	647	27	10	684	10	2	1.0	2	1.0
C2 Block Windows	-12	192	13	193	3	ō	0	ō	0
New Baseline = B2 D1 Block Windows	663	437	13	1113	41	9	4	9	4
New Baseline = B3 El South Overhangs	-57	26	10	-21	-6	-3	-1	-3	-1
New Baseline = Cl Fl Block Windows	52	210	13	275	12	1.4	1.0	1.4	1.0
New Baseline = Dl Gl Add Roof Insulation G2 South Overhangs	152 -57	17 28	0 10	169 -19	13 -6	3 -2	1.4 -1	3 -2	1.4
New Baseling = Gl Hl South Overhangs	-57	27	10	-20	-6	-2	-1	-2	-1

^{*}Metric conversion: 1 HBtu = 1.055 GJ.

Table 19

ECA Simulation Summary -- Energy Savings for the Type 64 Barracks,
Raleigh, NC

Energy Conservation	System Heating	System Cooling	31ectricity	Total			/c	•	IR
Retrofit Option	(Mitu*)	(Mitu)	(Mitu)	(Mtu)	1/C	Oil	Gas	Oil	Gas
Al Discounant Roof ANUs	225	1539	183	1947	2559	277	227	254	204
New Baseline = Al							•		
Bl Add Storm Windows	620	31	0	651	22	6	2	6	2
B2 Add Exterior	457	26	0	483	7	2	0.7	2	0.7
Insulation					_	_			
B3 Block of Windows	370	217	10	587	9	2	0.9	2	0.9
B4 Add Roof Insulation	95	12	0	107	8	2	0.8	2	0.8
B5 South Overhang.	-108	70	10	-28	-2	-2	. 0	-2	0
New Baseline = Bl									
Cl Exterior Insulation	467	23	3	493	7	2	0.7	2	0.7
C2 Block Windows	-42	199	10	167	2	Ō	Ű	ō	0
New Baseline = B2 Dl Block Windows	423	234	13	670	30	6	3	ŧ	3
New Baseline = B3 El South Overhangs	-48	26	7	-15	-5	-2	-0.6	-2	-0.6
New Baseline = Cl Fl Block Windows	8	219	13	240	10	0.9	0.8	0.9	0.5
New Baseline = D1 G1 Add Roof Insulation G2 South Overhangs	110 -48	17 27	3 10	130 -11	10 -4	2 -2	1.0	2 -2	1.0
New Baseline = Gl Hl South Overhangs	-48	27	10	-11	-4	-2	-0.6	-2	-0.6

^{*}Metric conversion: 1 MBtu = 1.055 GJ.

Table 20

ECA Simulation Summary -- Energy Savings for the Type 64 Barracks,
Fort Worth, TX

Energy Conservation	System Heating	System Cooling	Electricity	Total Energy		3.	/c	S)	KR.
Retrofit Option	(Mitu*)	(Mtu)	(Mitu)	(Mtu)	E/C	0i1	Gus	0i1	Gas
Al Disconnect Roof AHUs	168	1318	180	1666	2156	228	191	208	171
New Baseline = Al									
Bl Add Storm Windows	460	126	0	586	20	4	2	4	2
B2 Add Exterior	327	84	0	411	6	1.3	0.6	1.3	0.5
Insulation									
B3 Block of Windows	278	327	10	615	9	2	0.9	2	0.9
B4 Add Roof Insulation	63	26	0	89	7	1.4	0.7	1.4	0.7
B5 South Overhangs	-78	71	10	3	0	-1	0	-1	0
New Baseline = Bl			· · · · · · · · · · · · · · · · · · ·						
Cl Exterior Insulation	327	89	0	416	6	1.3	0.6	1.3	0.6
C2 Block Windows	-25	248	13	236	3	0	Ú	0	0
New Baseline = B2				-					
D1 Block Windows	317	357	17	691	31	5	3	5	3
New Baseline = B3 El South Overhangs	-43	26	10	-7	-4	-2	0	-2	0
New Baseline = Cl Fl Block Windows	13	274	17	304	13	1.2	1.1	1.2	1.1
New Baseline = D1	-								
Gl Add Roof Insulation	73	33	0	106	8	2	0.8	2	0.8
G2 South Overhangs	-43	26	13	-4	-4	-2	0	-2	0
New Baseline = Gl			12						
Hl South Overhangs	-42	27	13	-2	-3	-2	0	-2	0

^{*}Metric conversion: 1 MBtu = 1.055 GJ.

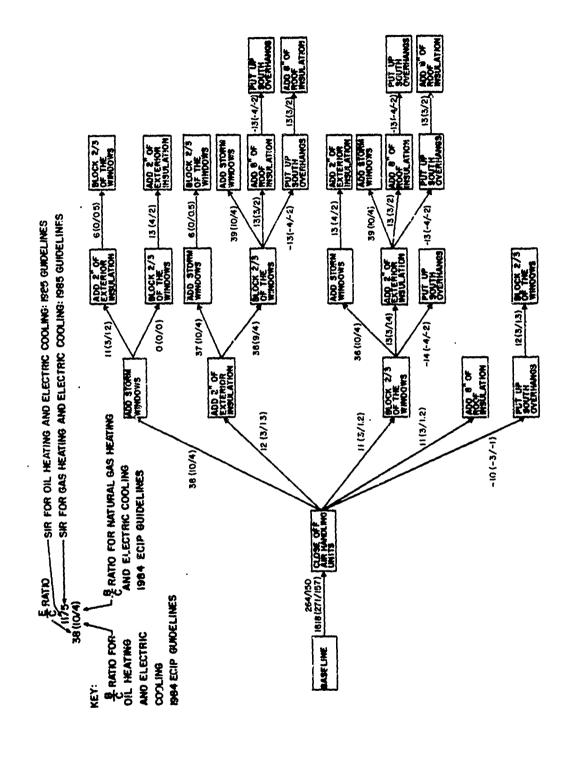
Table 21

ECA Simulation Summary -- Energy Savings for the Type 64 Barracks,
Phoenix, AZ

Buergy	System	System		Total		_		_	
Conservation Retrofit Option	Reating (MBtu*)	Cooling (MEtu)	Electricity (MStu)	Energy (Mitu)	E/C	Oil	Gas	0i1	Gas
Al Disconnect Roof ARUs	203	992	163	1358	1734	201	156	186	141
New Baseline - Al									
Bl Add Storm Windows	227	202	3	432	14	2	1.4	2	1.4
B2 Add Exterior	170	180	3	353	5	0.8	0	0.8	0
Insulation			_						
B3 Block of Windows	135	498	10	643	10	1.1	0.8	1.1	0.8
B4 Add Roof Insulation	27	50	3	80	6	0.8	0	0.8	0
B5 South Overhangs	-37	159	- 10	132	8	0	0.6	0	0.6
New Easelipe = Bl				 		 			
Cl Exterior Insulation	160	192	3	355	5	0.8	0	0.8	0
C2 Block Windows	-15	370	7	362	5	0.0	ŏ	0.0	Ö
CZ BIOCK WINDOWS	-13	370				· · · · · · · · · · · · · · · · · · ·			
New Baseline = B2									
DI Block Windows	150	543	13	706	32	4	3	4	3
New Baseline = B3 El South Overhangs	-25	54	10	39	6	0	0	0	0
New Baseline = Cl Fl Block Windows	7	408	13	428	19	2	2	2	2
New Baseline = Dl		· · · · · · · · · · · · · · · · · · ·				····			
Gl Add Roof Insulation	32	64	3	99	7	1.0	0.6	1.0	0.6
G2 South Overhangs	-27	56	20	49	6	0	0	0	0
New Baseline = Gl					_				_
Hl South Overhangs	-23	57	20	54	7	0	0	0	0

^{*}Metric conversion: 1 MBtu = 1.055 GJ.

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ECIP analysis for the Type 64 barracks, Colorado Springs, CO. Figure 12.

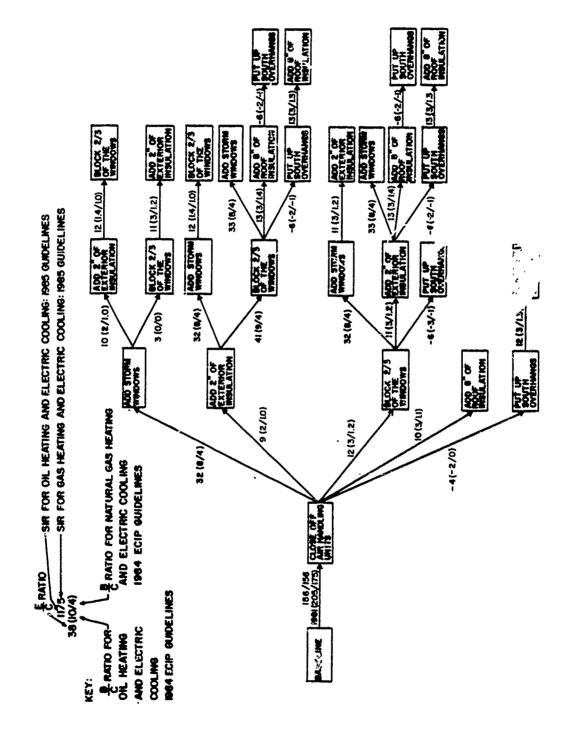


Figure 13. ECTP analysis for the Type 64 barracks, Columbia, MO.

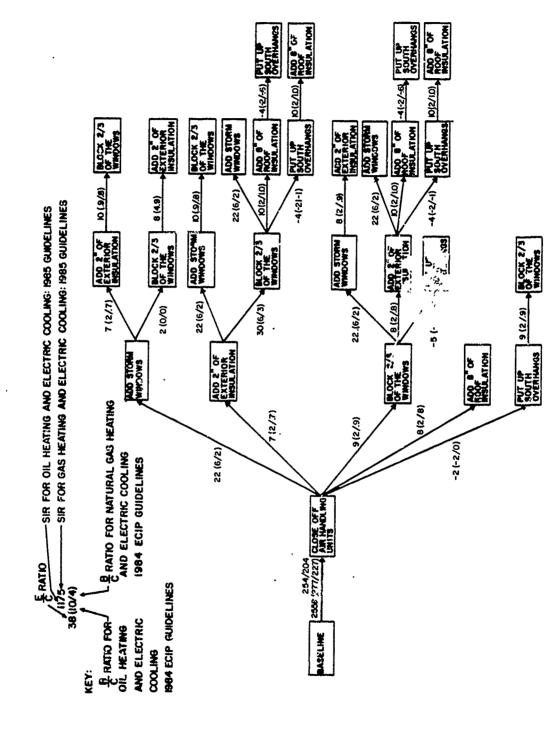


Figure 14. ECIP analysis for the Type 64 barracks, Raleigh, NC.

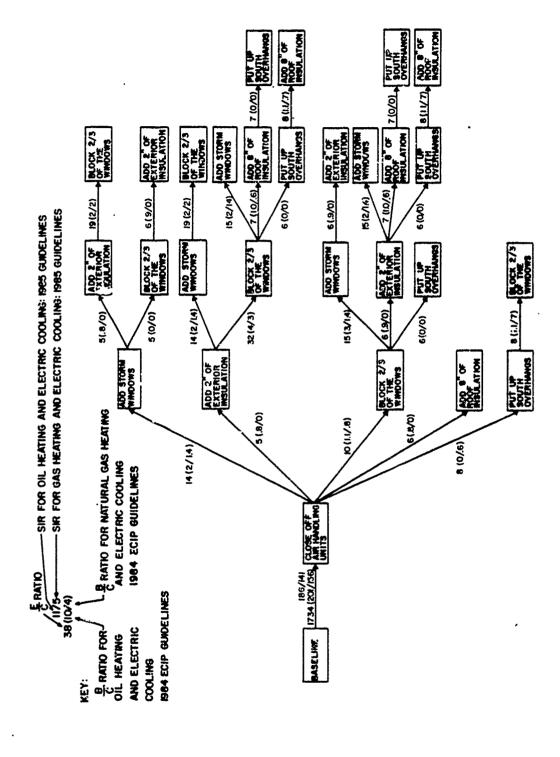


Figure 15. ECIP analysis for the Type 64 barracks, Fort Worth, TX.

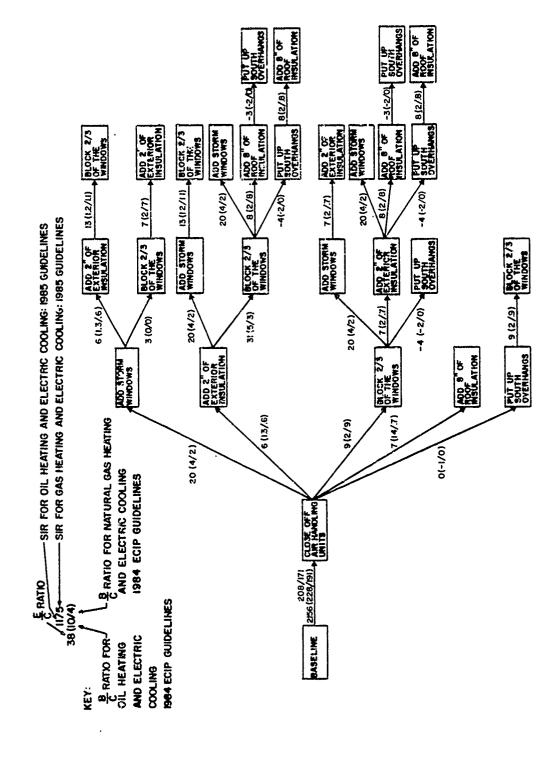


Figure 16. ECIP analysis for the Type 64 barracks, Phoenix, AZ.

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Since heating energy is a large part of the total energy consumption for the motor repair shop and battalion headquarters, their initial ECA tests were done using weather data from the coldest region: Colorado Springs. ECAs which were ineffective in this climate were eliminated from further consideration, since they would do no better in warmer climates.

For the motor repair shop, the ECAs which did not meet the ECIP criteria in Colorado Springs were (1) insulating the roof and (2) replacing lights. The expense of a new roof covering overwhelmed the energy saved. Replacing hights saved the least energy of all the ECAs. In contrast, the ECAs of installing vehicle door seals and partitioning the interior had very high E/C ratios and were used in subsequent climates to establish a third and fourth baseline. Tables 22 through 26 summarize the results of the ECA simulations for the motor repair shop. Figures 17 through 21 show the ECIP analyses. The only ECA successful at all locations was internal partitioning. This ECA allows lower building temperatures in part of a building during unoccupied periods. Installing door seals was not effective in the hottest climate (Phoenix), where reducing infiltration is not critical. Insulating the walls worked best in the colder climates. Reducing the window area by one-half proved disappointing; it barely met the criteria at Colorado Springs and was quickly dropped from consideration.

Tables 27 through 31 list the results for the battalion weadquarters. Figures 22 through 26 show the ECIP analyses. Since this building used a baseboard heating system with the hot water temperature controlled by outside temperature, no room temperature controls were used. One ECA considered for this building was to shut down the circulating pump during unoccupied periods. When it was simulated, it was found to be very cost effective because of its low implementation cost. The type of heater system control used, however, did not respond to the actual building heating demand. As a result, making additional building modifications like adding insulation only caused overheating and did not save any energy. The first concern, therefore, was to bring the heating system under the control of the space. The ECA for repiping and installing thermostats did this and was used to establish a second baseline. This particular ECA proved to be the only other one which met ECIP criteria at all locations. Insulating the walls was effective only for the three coldest climates. None of the other ECAs could meet the criteria.

Tables 32 through 36 list the enlisted personnel mess hall results. Figures 27 through 31 show the ECIP analyses. Since the programmable thermostats saved more energy than the regular night-setback thermostats, they were chosen as the second baseline. They were also the ECA of choice where night-setback thermostats already existed. Two ECAs (replacing the lights and installing temperature economizers) appear promising in all the regions. Replacing incandescent lighting fixtures with fluorescent ones becomes progressively more attractive as the climate changes from coldest to hottest. The heating penalty from using cooler bulbs decreases from 36 to 1 percent of the energy savings. In contrast, the temperature economizer option becomes less attractive as it spends more of its time in the "minimum stop" position caused by the longer cooling season. In Region 3 (Raleigh) and succeeding warmer climates, replacing the lights becomes the recommended second alternative instead of installing a temperature economizer. In the hottest region (Phoenix), the temperature economizer has a B/C ratio <1 where natural gas is the source of heating energy. The B/C ratio for replacing lights is >1. In the two coldest

regions (Colorado Springs and Columbia), covering the upper half of the dining room windows meets the ECIP criteria. Pouring insulation into the wall air gap is a marginal project for the coldest region. Because it is not cost effective in the other regions, it is recommended only when all other alternatives have been completed and only in the coldest regions.

An interesting option is the conversion of the existing dining room, single-zone air-conditioning units to variable air volume units. Three kinds of variable air volume operation were simulated: (1) a fixed set-point cold deck with a fixed amount of outside air, (2) a fixed set-point cold deck with a temperature economizer, and (3) a zone-controlled cold deck with a temperature economizer. The latter operation is one of the most energy efficient. However, it should be designed to replace, not retrofit, existing systems. Trying to implement this type of operation by adding only a fan control, without any corresponding changes in the ductwork or diffusers, can cause severe problems such as poor air distribution and complete loss of humidity control. The results indicate that the fixed set-point variable air volume operation will usually use more energy than the existing system because of the constant cooling and heating required.

The fixed set-point with a temperature economizer me. ECIP criteria in the colder regions when installed as a single unit. However, most of its savings are attributed to the economizer. When the fan control is added after the economizer, the option is no longer feasible.

The zone-controlled variable air volume proved to be the only one that consistently saved energy. However, it is recommended only where humidity control is not critical and where cooling energy is a substantial part of the building's energy usage (e.g., at Phoenix). It should be used only after all other feasible alternatives have been installed.

Several simplifying assumptions had to be made to stimulate the heat-recovery ECA. The performance of the desired arrangement, a run-around loop, was highly dependent on the outside air conditions. However, the BLAST program does not model this technique. Although BLAST was modified to create a simple model of this technique, this option is not strongly recommended, although the results indicated that exhaust-air heat recovery has good potential for energy savings and should be seriously considered for the colder regions.

If a building has already been retrofit, Figures 7 through 31 can be used to see if more ECIP projects can be used to meet the ECIP criteria minimums. For example, if a Type 64 barracks in climatic zone 2 has closed off the AHUs and blocked two-thirds of the windows, adding storm windows would satisfy the ECIP minimums.

ECIP projects which do not meet the ECIP minimums may still be useful if they reduce energy consumption or maintenance, or improve aesthetics. For example, exterior insulation cannot be justified on ECIP criteria alone (even though it saves a lot of energy) because of its cost. However, it reduces building maintenance and improves building appearance.

Tables 37 through 41 summarize the ECIP ratios for both the old and new guidelines for each building at each location. These results indicate which ECIP projects should be recommended. The projects recommended using the criteria in use through FY84 (an E/C ratio > 17 and a B/C ratio > 1) are listed in Tables 42 through 46. The projects recommended using the criteria beginning with FY85 (an SIR of > 1) are listed in Tables 47 through 51. (Key for Tables 37 through 51: L1 = Colorado Springs, CO; L2 = Columbia, MO; L3 = Raleigh, NC; L4 = Fort Worth, TX; L5 = Phoenix, AZ.)

Using the criteria in effect through 7484, the following energy consumption reduction estimates were realized:

- 1. The average energy usage of a rolling pin barracks decreased by 32 percent from 172 to 117 kBtu/sq ft/year (543 to 368 kWh/m²/year).
- 2. The average Type 64 barracks energy usage decreased by 33 percent, from 222 to 148 kBtu/sq ft/year (699 to 466 kWh/m²/year).
- 3. The average energy consumption of the motor repair shop decreased by 33 percent, from 417 to 281 kBtu/sq it/year (1313 to 885 kWh/m²/year).
- 4. The battalion headquarter's energy usage decreased by 48 percent, from 218 to 113 kBru/sq ft/year (686 to 356 kWh/m²/year).
- 5. The energy consumption of the enlisted personnel mess hall decreased 40 percent, from 492 to 295 kBtu/sq £t/year (1550 to 929 kWh/m²/year).

Beginning with FY85, the implementation of the recommended projects could result in the following reductions:

- 1. Modifying the motor repair shop could reduce energy consumption by 35 percent, from 417 to 272 kBtu/sq ft/year (1314 to 857 kWh/m²/yesr).
- 2. Retrofitting the battalion headquarters could reduce the energy consumption by 50 percent, from 218 to 109 kBtu/sq ft/year (687 to 344 kWh/m²/year).

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3. Retrofits to the Type 64 barracks cut energy consumption by 41 percent, from 222 to 131 kBtu/sq ft/year (699 to 413 kWh/m²/year).

The recommended changes to the enlisted personnel mess hall and the rolling-pin barracks under the new criteria are the same as those suggested under the old criteria.

These predicted energy savings do not have to be repeated for individual ECIP projects unless an individual building is markedly different from the standard design. Thus, cost analyses should be reviewed for local variations. If the costs are correct, the entire ECIP analysis can be taken directly from this report. A sample ECIP economic analysis is given in Appendices D through F. These appendices use the energy savings and cost information given in this report. They describe how to fill out an ECIP economic analysis using this report.

Table 22

ECA Simulation Summary -- Energy Savings for the Motor Repair Shop, Colorado Springs, CO

Energy Conservation	System Heating	Electricity	Total Energy			B/C	03	SIR
Retrofit Option	(ABtu*)	(MBtu)	(MBtu)	E/C	0i1	Gas	011	Gas
Al Wight Setback	499.7	6.5	506.1	1682	208	91	367	182
Wew Baseline = Al.								
Bi Insulate Walls	152.8	0.7	153.5	38	7	m	13	9
B2 Insulate Roof	74.2	0.3	74.5	ო	∵	∵		7
B3 Cover Windows	54.5	0.3	54.8	16	ന	 4	9	7
B4 Install Door Seals	225.3	2.0	227.4	116	14	9	10	'n
B5 Replace Lights	-16.3	56.8	40.4	σ	~	7	₹	-
B6 Fartition	150.8	4.1	154.9	125	23	10	45	19
New Baseline * B6 Cl Install Door Seals	193.0	0.0	193.0	66	12	5	∞	77
New Baseline * Cl Dl Insulate Wells	129.5	0.0	129.5	32	ve	~	Ξ	r
D2 Cover Windows	49.3	0.0	49.3	14	m) ~	ī	. 4
New Baseline = Dl El Cover Windows	56.0	0.0	56.0	16	က	-	9	8

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 23

BCA Simulation Summary -- Energy Savings for the Motor Repair Shop, Columbia, MO

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Energy	System	Electricity	Total Energy		FE.	B/C	Ů.	SIR
Retrofit Option	(MBtu)*	(MBtu)	(MBtu)	E/C	011	Gas	0i1	Gas
Al Kight Setback	443.2	7.1	450.3	1497	185	81	162	326
Wew Baseline " Al Bl Insulate Walls	151.0	3.1	154.1	124	23	10	42	19
New Baseline ** Bl Cl Install Dor Seals	189.8	0.0	185.8	67	12	5	∞	4
New Baseline = Cl Dl Insulate Walls	106.8	0.0	106.8	26	5	2	6	4
New Baseline = Dl El Cover Windows	47.5	0*0	47.5	14	ĸ		5	7

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 24

ECA Simulation Summary -- Energy Savings for the Motor Repair Skcp, Raleigh, NC

Energy Conservation Retrofit Option	System Heating (MBtu*)	Electricity (MBtu)	Total Energy (MBtu)	E/C	B/C 0i1 (C Gas	SIR 0i1	Gas
Al Night Setback	360.2	8.2	368.3	1224	151	67	266	133
New Baseline * Al Bl Partition	139.5	. 4.1	143.6	116	22	10	39	17
New Baseline = Bl Cl Install Door Seals	107.8	0.0	107.8	55	9	က	īΟ	7
New Baseline = Cl Dl Insulate Walls	60.3	0.3	9.09	15	က	p=4	જ	2
New Baseline * Dl El Cover Windows	25.5	0.0	25.5	ထ	T.	41	ε	p=4

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 25

ECA Simulation Summary -- Energy Savings for the Motor Repair Shop, Fort Worth, TX

Energy	System		Total.		3/8	2	တ	SIR
Conservation	Heating (MBtu*)	Electricity (MBtu)	(MBtu)	E/C	011	Gas	0i1	Gas
Al Night Setback	281.3	8.2	289.5	962	119	53	208	105
New Baseline = Al Bl Pertition	106.7	3.1	109.7	88	16	7	30	13
Hew Baseline = Bl Cl Install Door Seals	8.89	0.7	69.5	36	4	8	ო	2
New Baseline = Cl Dl Insulate Walls	37.0	0.3	37.3	6	7	₹	٣	1

*Merric conversion: 1 MBtu = 1.055 GJ.

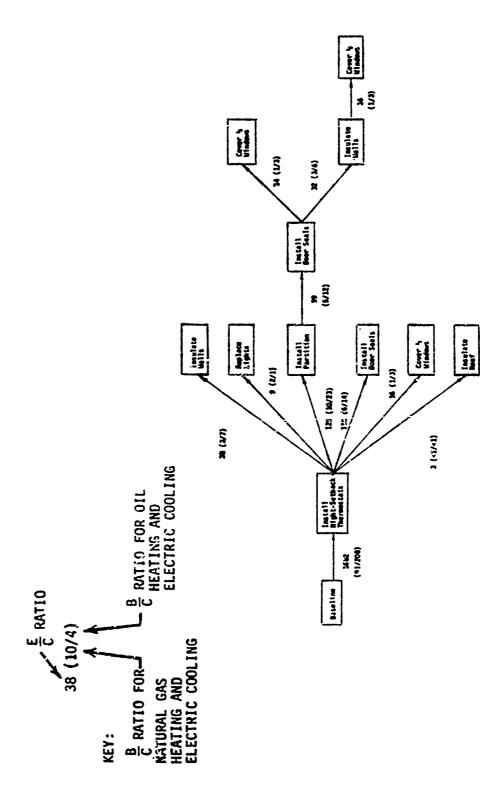
Table 26

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ECA Simulation Summary -- Energy Savings for the Motor Repair Shop, Phoenix, AZ

Energy	System	Electricity	Total Energy		4	B/C	S	SIR
Retrofit Option	(MBtu*)	(MBtu)	(MBtu)	E/C	Oil Gas	Gas	011	Gas
Al Night Setback	172.0	1.4	173.4	576	71	31	126	62
New Baseline = Al Bl Partition	59.8	2.0	61.8	50	δ.	4	17	∞

*Metric conversion: 1 MBtu = 1.055 GJ.



ECIP analysis for the motor repair shop, Colorado Springs, CO. Figure 17.

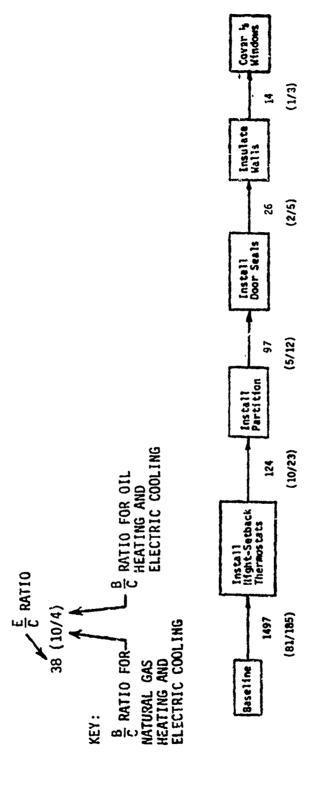
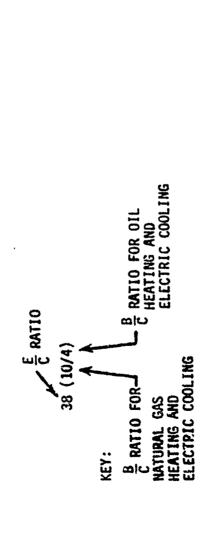


Figure 18. ECIP analysis for the motor repair shop, Columbia, MO.



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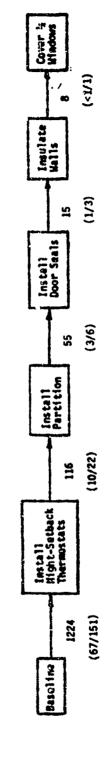
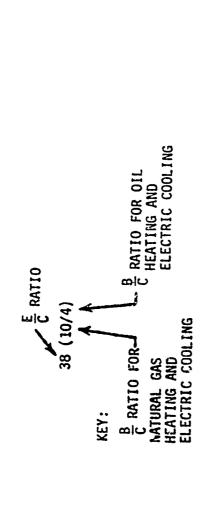


Figure 19. ECIP analysis for the motor repair shop, Raleigh, NC.



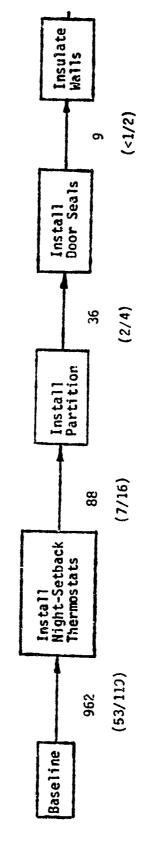
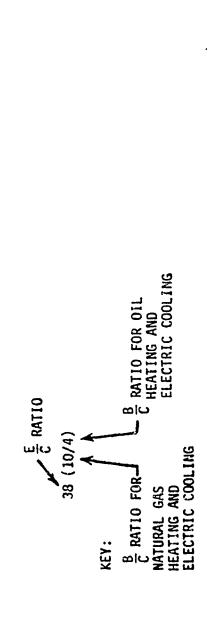


Figure 20. ECIP analysis for the motor repair shop, Fort Worth, TX.



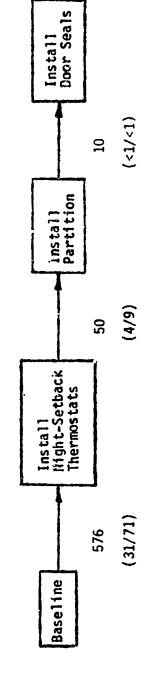


Figure 21. ECIP analysis for the motor repair shop, Phoenix, AZ.

Table 27

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ECA Simulation Semany -- Energy Savings for the Battalion Headquarters, Colorado Springs, CO

	Al Timeclock Hot Mater Pump A2 Install Thermostat A3 Repipe Baseboard and Install Night Setback New Baseline = A3 B1 Insulate Walls B2 Insulate Roof B3 Install Storm Windows B41.7 B5 Timeclock Electric Domestic Hot Water Heater New Baseline = B1 C1 Install Storm Windows C2 Install Storm Windows C2 Install Storm Windows C3 Install Storm Windows C3 Install Storm Windows C4 Install Storm Windows C5 Install Storm Windows C6 Install Vestibule C7 Install Vestibule C7 Install Vestibule
-0.5 56.6 0.1 41.8 0.0 22.0 -0.1 22.1 -0.1 27.1 -0.1 10.7	57.1 -0.5 5 41.7 0.1 44.22.0 0.0 2 22.0 -0.1 2 27.3 -0.1 1 8.9 -0.1
	407.5 57.1 41.7 22.0 9.3 -0.2 10.8

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 28

ECA Simulation Summary -- Energy Savings for the Battalion Headquarters, Columbia, MO

	System Heating	Electricity	Total Energy	•	B/C	/د		SIR
ketroiit Uption	(Mbtu*)	(MBtu)	(MBtu)	D/E	0i1	Gas	011	Gas
Al Timeclock Hot Water Pump A2 Repipe Biseboard and	93.0	6.9	6*66	306	38	18	65	34
Install Night Setback	309.1	0.1	309.2	110	13	9	24	12
New Baseline = A2 Bl Insulate Walls	7.87	-0.4	48.0	27	5	2	13	5
New Baseline - Bl Cl Install Storm Windows	lows 21.9	-0.2	21.7	7	-		2	

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 29

ECA Simulation Summary -- Energy Savings for the Battalion Headquarters, Raleigh, NC

Energy Conservation Retrofit Option	System Heating (MBtu*)	Flectricity (MBtu)	Total Energy (MBtu)	E/C	E/C 0il	B/C Gas	s 0i1	SIR
	68.0	8.9	74.8	230	29	14	64	25
1	240.9	0.0	240.9	85	10	4	19	6
	29.9	6*0-	29.0	16	ო		ო	

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 30

ECA Simulation Summary -- Energy Savings for the Battalion Headquarters, Fort Worth, TX

Energy	System	Ripotricity	Total Energy		B/C	၁/	S	SIR
Conservation Retrofit Option	(MBtu*)	(MBtu)	(MBtu)	E/C	E/C 0i1	Gas	011	Gas
1	45.0	6.9	51.9	159	20	10	33	18
AZ Repipe Baseboard and Install Night Setback	163.0	0.1	163.1	58	7	က	13	9
New Baseline - A2 Bl Insulate Walls	18.7	-0.4	18,3	10	7	⊽	7	₽

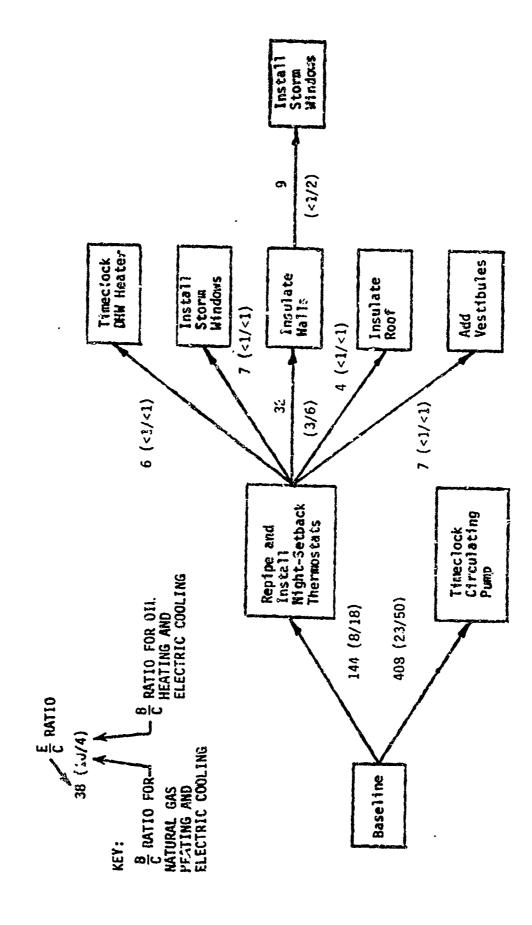
*Metric conversion: 1 MBtu = 1.055 GJ.

Table 31

ECA Simulation Summary -- Energy Savings for the Battalion Headquarters, Raleigh, NC

Gas		4
SIR Oil G	22	&
B/C Gas	œ	7
B Oil	14	'n
E/C	109	38
Total Energy (MBtu)	35.6	108.5
Electricity (MBtu)	જ જ	0.0
System Heating (MBtu*)	28.8	108.5
Energy Conservation Retrofit Option	Al Timeclock Hot Water Pump A2 Repipe Baseboard and	Install Night Setback

*Metric conversion: 1 MBtu = 1.055 GJ

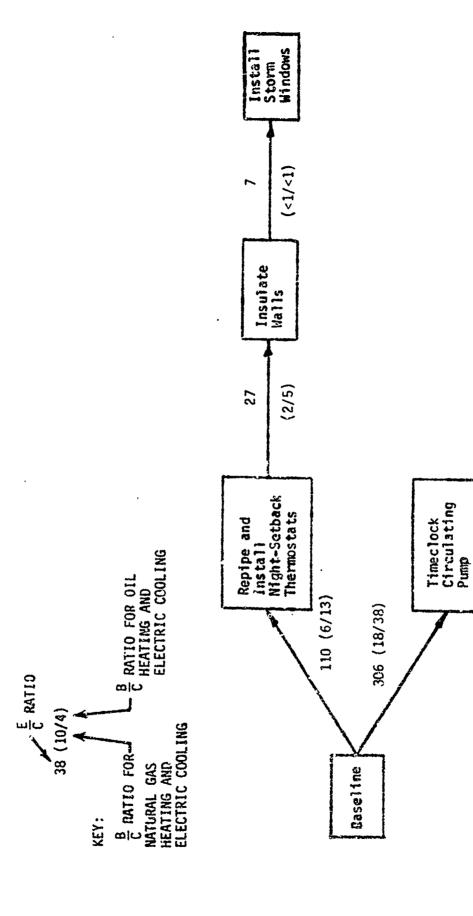


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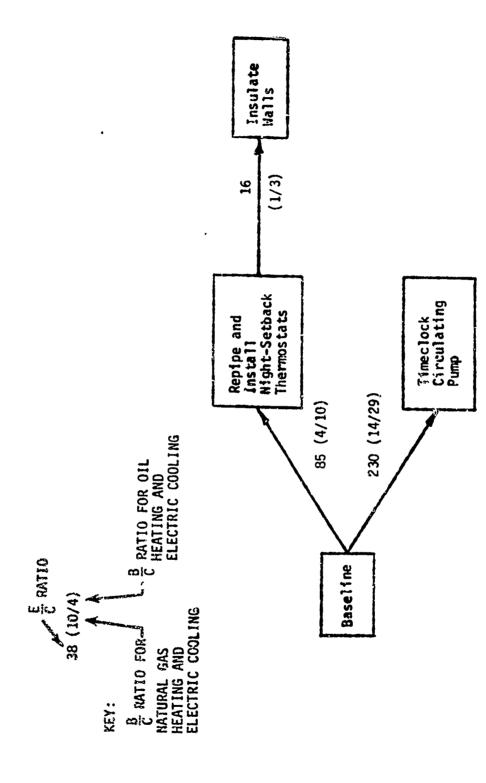
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ECIP analysis for the battalion headquarters, Colorado Springs, CO. Figure 22.

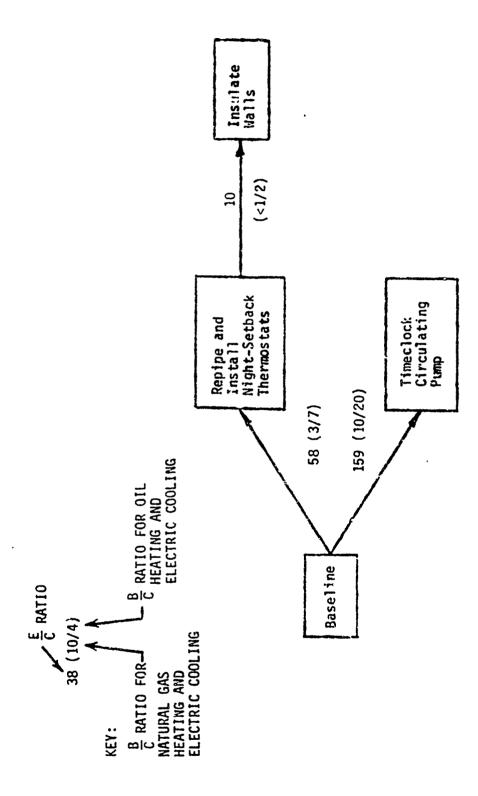
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Pigure 23. ECIP analysis for the battalion headquarters, Columbia, MO.

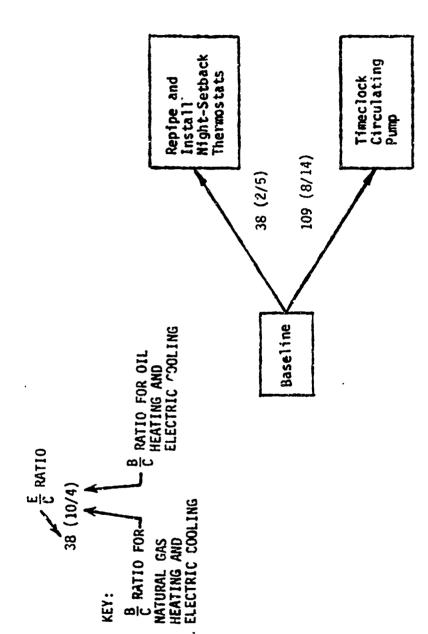


ECIP analysis for the battalion headquarters, Raleigh, NC. Figure 24.



PERSONAL PROPERTY OF SERVICE AND SERVICE OF SERVICE SERVICES AND SERVI

ECIP analysis for the battalion headquarters, Fort Worth, TX. Figure 25.



ECIP analysis for the battalion headquarters, Phoenix, AZ. Figure 26.

Table 32

ECA Simulation Summary -- Energy Savings for the Enlisted Personnel Mess Hall, Colorado Springs, CO

	Energy Conservation	System Heating	Electricity	Total Energy		3	/c	S	IR
	trofit Option	(Btu)*	(Mätu)	(MBtu)	E/C	0i1	Gas	Oil	Gas
1:	Install Program- mable Thermostats	1846.5	378.1	2224.7	2305	288	153	310	182
	Baseline = Al Install Tempera- ture Economizer	381.5	8.7	390.2	49	6	3	6	3
32:	Replace Lights	-75.7	212.8	137.1	35	5	6	6	7
33:	Cover One-Half of the Windows	199.8	33.0	232.8	44	8	4	9	5
84:	Insulate Walls	260.8	28.6	289,5	21	4	2	4	2
B5:	Convert to Variable Air Volume with Economizer	e 329.3	187.3	329.3	26	4	3	6	4
B6:	Recover Kitchen Exhaust Air Heat	781.2	60.8	24	3	1	3	1.5	
New	Baseline = Bi					····			
C1: C2:	Replace Lights Cover One-Half of	-56.0	212.7	156.7	39	6	7	6	7
~ 7 .	the Windows Insulate Walls	157.0 236.3	33.7 29.2	190.7 264.9	36 19	7 4	4 2	8 4	4 2
	Convert to Variable		27.2	20467	-,				
	Air Volume	-239.5	178.6	-60.9	-14	<1	<u>5</u>	<u> </u>	3
New	Baseline = B2								
	Install Temperatur		8.7	Ann e	51	4	3	7	3
	* Economizer Cover One-Half of	401.2		409.8	31	6	3	•	3
	the Windows	284.3	44.5	329.2	63	12	6	13	7
Nev	Baseline - B3			-					
C7:	Install Temperatur								
C8:	Economizer Replace Lights	338.7 8.8	9.4 224.7	348.1 233.5	43 59	5 8 	2 8 	6 9	3 9
New	Baseline = Cl or C5								
Dì:		209.8	45.4	255.3	49	9	5	10	
Nev	Baseline - Dl								
E1:	Install Heat Recovery in Kitchen Exhaust		53.7	729.7	18	2	1	2	

^{*} Metric conversion: 1 MBtu = 1.055 GJ.

Table 33

ECA Simulation Summary -- Energy Savings for the Enlisted Personnel Mess Hall, Columbia, MO

SIR	Gas	155	က	77	7	ĸ	-
1	0i1	251		3 7	1 >	9	e
в/с	Gas	1.28	7	7 7	41	ო .	H
	0i1	229	ى	ဖက		m	m
	E/C	1851	41	15	3	14	21
Total Energy	(MBtu)	1786.6	329.1	180.3 79.6	38.5	173.7	747.5
Electricity	(MBtu)	400.1	14.5	213.8 20.3	0.6	143.4	61.2
System Hesting	(MBtu*)	1386.5	314.7	-38.2 59.3	29.5	30.3	686.3
Energy Conservation	Retrofit Option	Al: Install Program- mable Thermostats	New Baseline = Al Bl: Install Tempera-	Replace Lights Cover One-Half of the Windows	B4: Insulate Walls	Convert to Veriable 30.3 Air Volume with Economizer	Install Heat Recovery in Exhaust Air
	Re	A2:	New B B1:	B2:	¥ ::	B5:	В6:

* Metric conversion: 1 MBtu = 1.055 GJ.

Table 33 (Cont'd)

* Metric conversion: 1 MBtu = 1.055 GJ.

Table 34

ECA Simulation Summary -- Energy Savings for the Enlisted Personnel Mess Hall, Raleigh, NC

Energy	System		Total		F	B/C	တ	SIR
Conservation Retrofit Option	Heating (MBtu)*	MBtu)	(MBtu)	E/C	0i1	Gas	0i1	Gas
Al Install Programmable Thermostats	895.2	390.1	1285.3	1332	165	100	183	113
New Baseline * Al								
Bl Install Temperature with Economizer	214.0 -11.0	19.4	233.4	29 55	7 3	4 8	4 80	α 8
0.0	-13.3	3.2	-10.2	-2	τ:	7	₽	7
B5 Convert to Variable Air Volume with Economizer	-132.0	74.3	-57.7	'n	₹	erel	1	₹
bo install near Recovery in Exhaust Air	432.7	60.8	493.5	14	2		2	
New Baseline = Bl								
Cl Replace Lights	-15.0	227.2	212.2	53	7	œ	œ	∞
C2 Cover One-Half of	-3.8	4.3	0.4	₹	∵ ∵	₩.	7	▽

*Metric conversion: 1 MBtu = 1.055 GJ.

Table 34 (Cont'd)

~	Gas			7	~	•	7
SIR	Oil			4	∇	,	⊽
B/C	Gas			1	₽		
	0i1			m	₽		∵
	E/C			29	7		ന
Energy	(MBtu)			229.1	11.9		17.3
Total Electricity	(ribcu)			19.1	6.8		7.1
System Heating	(mpcg)			210.0	5.2		10.2
Energy Conservation Retrofit Option		New Baseline = B2	C3 Install Tempera-	ture Economizer C4 Cover One-Half of	the Windows	New Baseline = Cl	D1 Cover One-Half of the Windows

* Metric conversion: 1 MBtu = 1.055 GJ.

Table 35

ECA Simulation Summary -- Energy Savings for the Erlisted Personnel has Hall, Fort Worth, 1%

Retrofit Grtion (gBtu)* Al Install Program— mable Thermostats 526.3 New Baseliue = Al Bl Install Temperature Rolomizat 32 Replace Lights -2.3 b6 Install Heat Recovery in Exhaust Ait	(MB: .) 474.6	(MBtu) 1000,9	E/C 1037 23	0i1 G	Gas	0i1	Gas	
1	474.6	1000.9	1037	120				
1		180.9	23		82	1,66	109	
		180.0	23					
	29.9	** >> 4		7	-	m	1.8	
	231.4	229.1	50	ဆ	œ	σ,	6	
	8.09	395.7	11	1	7	1,3	₽	
New Tabeline = Bl								
Cl Replace Lights -8.7	231.1	222.4	56	80	80	6	6	
Boscline = B2								
C2 Install Temperature Economizer 140.7	29.6	174.2	22	7		ന	8	

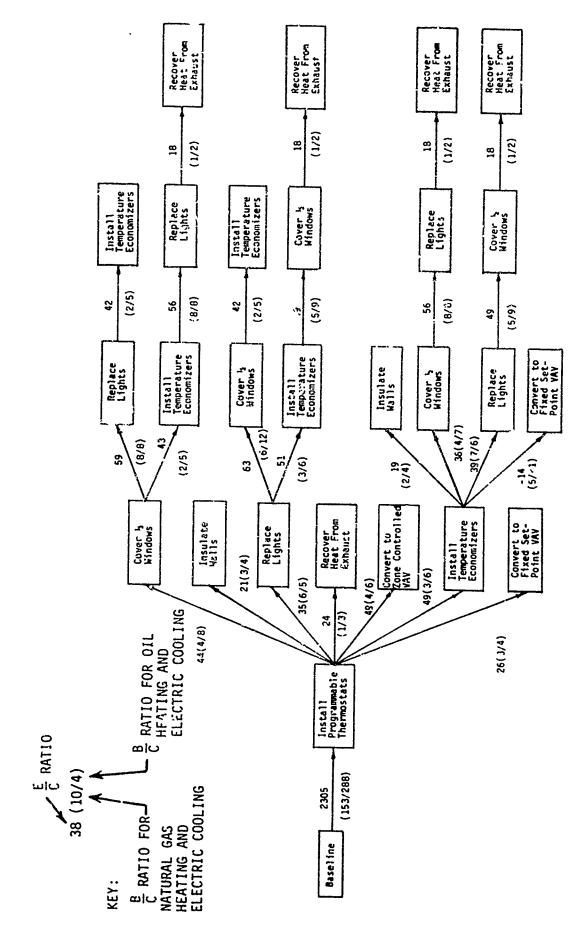
Metric conversion: 1 MBtu = 1.055 GJ.

Table 36

ECA Simulation Summary -- Energy Savings for the Enlisted Personnel Mess Hall, Phoenix, AZ

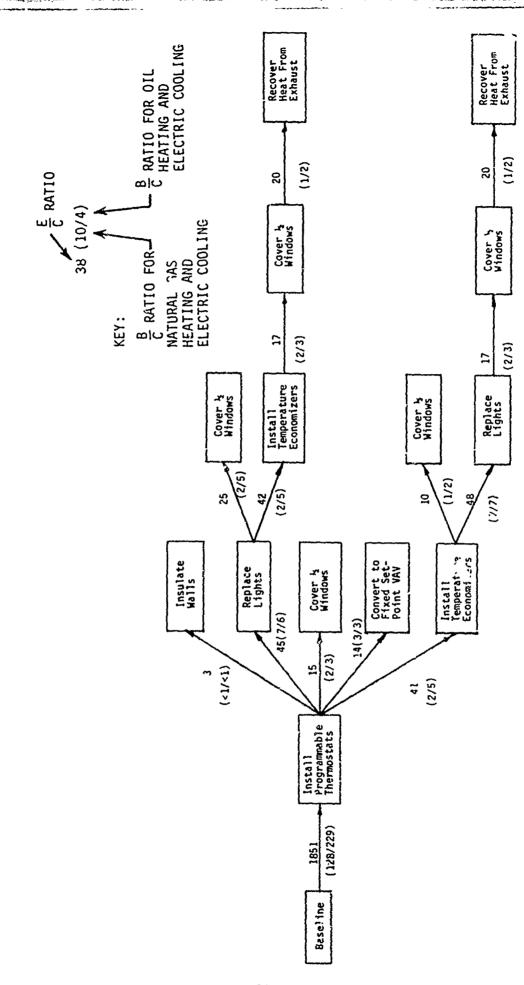
SIR	102	 9. 9.	6	∞ •
S 0i1	1.0	(10)	6	ო
B/C Gas	99	☆∞	8	∵
B, 0i1	84	71 æ	ري	8
E/C	828	19	61	19
Total Energy (MBtu)	799.5	153.9	241.5	151.8
Electricity (MBtu)	555.7	56.4 244.7	231.5	55.1
System Heating (MBtu)*	242 B	97.5 -1.0	1.8	6.7
Energy Conservation Retrofit Option	Al Install Program- mable Thermostats	New Baseline = Al Bl Install Tempera- ture Economizer B2 Replace Lights	New Baseline = Bl	New Baseline = B2 C2 Install Tempera- ture Economizer

* Metric conversion: 1 MBtu = 1.055 GJ.



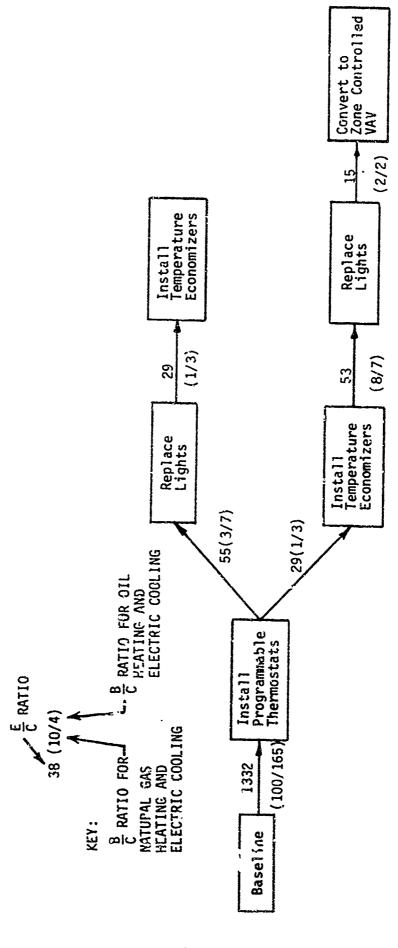
ECIP analysis for the enlisted personnel mess hall, Colorado Springs, CO. Figure 27.

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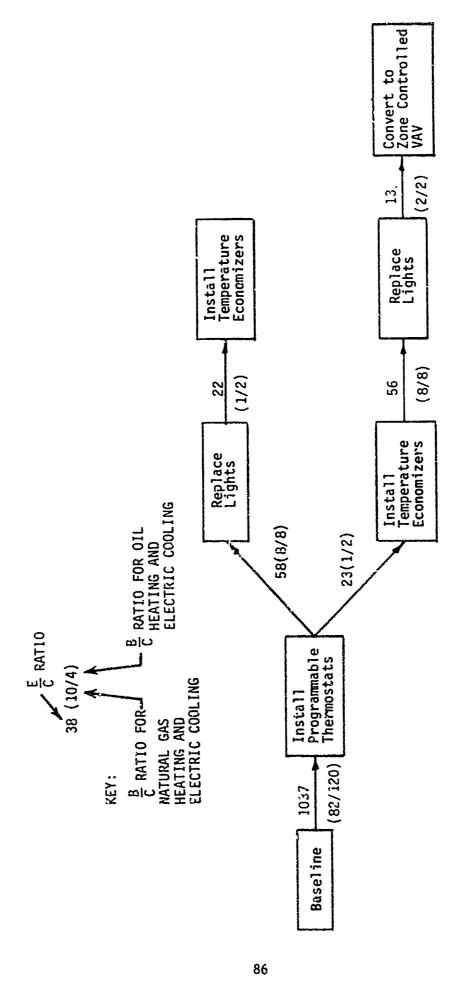


ECIP analysis for the enlisted personnel mess hall, Columbia, MO Figure 28.

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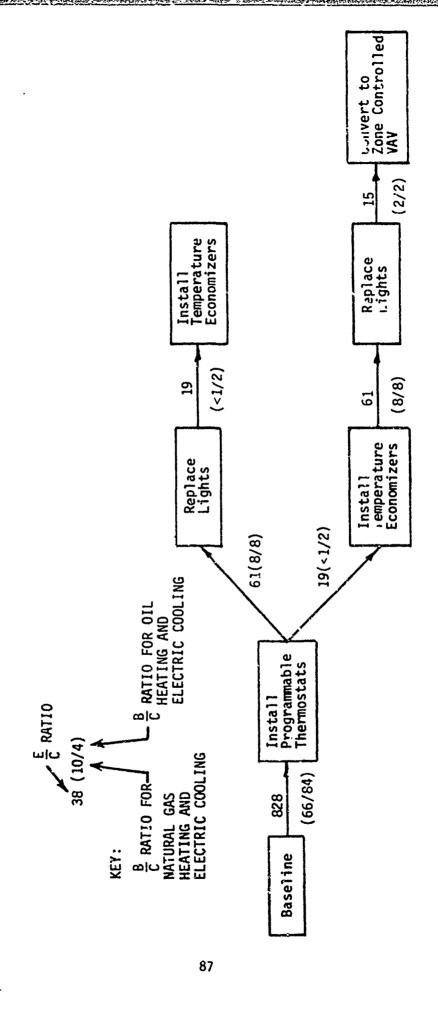


ECIP analysis for the enlisted personnel mess hall, Raleigh, NC. Figure 29.



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ECIP analysis for the enlisted personnel mess hall, Fort Worth, TX. Figure 30.



ECIP analysis for the enlisted personnel mess hall, Phoenix, AZ. Figure 31.

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Table 37

ECIP Analysis Summary -- Rolling-Pin Barracks

ECA	1.1	E/C L2	Ratio* L3	7	1.5	L1	1.2	SIR*,** L3	‡ 71	1.5
Al Block Fam/Coila	804	532	440	371	401	93 213	61	50 115	40 86	41 81
Yaw Baseline * Al										
Bl Insulate Walle	58	49	37	32	. 56	9 1	2.5	40	က၊	7
B2 Add Storm Windows	43	39	27	24	15	ָרָא נָ	7 4 5	ו נט עכ	~ m ·	1.5
B3 Block Windows	12	13	10	Ø.	œ	1.3	1.4	1.0	0.0	3 1.0
New Baseline * Bl										
C1 Add Storm Windows	77	40	28	24	15	15	4	3	ოდ	1.5
New Baseline = Cl										
Dl Block Windows	+	3+	2+	3+	++7	00	0.2	0.2	0.2	0.3

* See p 87 for key.

Top: electricity and gas. Bottom: electricity and oil. +A/C ratio <1.

Tnb1e 38 ECIP Analysis Summary -- Type 64 Barracks

		E	/C Ratio	*				SIR*	**	
CA	Ll	1.2	1.3	14	L5	L1	1.2	1.3	EL4	L5
Al Disconnect Roof AHUs	1618	1981	2559	2156	1734	150 264	156 186	204 254	171 208	141 186
New Baseline = Al										
Bl Add Storm Windows	38	32	22	20	14	4 10	4 8	2 'j	2 4	1.4
B2 Add Exterior Insulation	12	9	7	6	5+	1.3	1.0	0.7	0.6 1.3	0 0.8
E3 Block Two-Thirds of the Wildows	11	12	9	9	10	1.2	1.2	0.9	0.9	0.8
B4 Add Roof Insulation	11	10	8	7	6+	3 1.2	3 1.1	2 0.8	2 0.7	1.1
B5 South Overhang	-1 <u>0</u>	-4	-2	0	8*	3 -1 -3	3 0 -2	2 0 -2	1.4 0 -1	0.8 0.6 0
New Baseline = Bl					···					
Cl Exterior Insulation	11	10	7	6	5+	1.2	1.0	0.7	0.6	0
C2 Block Windows	0+	3+	2+	3+	5+	3 0 0	2 0 6	2 0 0	1.3 0 0	*0.8 0 0
New Baseline = B2			-							
Dl Block Windows	38	41	30	31	32	4 9	4 9	3 6	3 5	. 3 4
Hew Bareline = B3										
El South Overhangs	-14	-6	-5	-4	6+	-2 -4	-1 -3	-0.6 -2	0 -2	0
New Baseline = Cl							······································		·	
Fl Block Windows	6+	12	10+	13	19	0.5 0	1.0	0.8	1.1	2 2
New Baseline = D1	·			·						
Gl Add Roof Insulation G2 South Overhangs	13 -13	13 -6	10 -4	-4	7 6+ -4	2 3 -2 -4	1.4 3 -1 -2	1.0 2 -1 -2	0.8 2 0 -2	0.6 1.0 0
New Baseline - Gl Rl South Cverhangs	-13	-6	-4	-3	7+	-2 -4	-1 -2	-0.6	0	u 0

^{**}Top: electricity and gas. Bottom: electricity and oil. +B/C ratio <1.

j Table 39 ECIP Analysis Summary -- Motor Repair Shop

			E/Ç Ra	tio*					2*,**	
RCA	Li	1.2	L3	, 1.4	L5	Ll	L2	1.3	14	L5
Ai Night Setback	1682	1497	1224	962	576	182 367	162 326	133 266	105 208	62 126
New Baseline = Al	<u> </u>									
Bl Insulate Walls	38	(a)	(a)	(a)	(Ł)	6	(.)	4.5	(.)	(5.)
B2 Insulate Roof	3+	(ъ)	(b)	(ъ)	(ъ)	13 <1	(a)	(a)	(a)	(P)
						1	(b)	(b)	(b)	(b)
B3 Cover One-Half						2				
of the Windows	16	(a)	(a)	(b)	(b)	6	(a)	(a)	(b)	(b)
B4 Install Door Seals	116	(a)	(a)	(a)	(a)	5				, ,
B5 Replace Lights	9	(b)	(b)	(b)	(b)	10 1	(a)	(a)	(a)	(a)
•	105				50	<1	(b)	(b)	(b)	(P)
B6 Install Partition	125	124	116	88	50	19 42	19 42	17 39	13 30	8 17
New Buseline = E',										
Cl instal' Door Seals	99	97	55	36	10+	4 8	4 8	2	2 3	(a)
New Baseline = Cl										
Dl Insulate Walls .	32	26	15	9+	(b)	5	4	2	1	(b)
D2 Cover Windows	14	(a)	(a)	(b)	(ъ)	11 2	9	5	3	
						5	(a)	(a)	(ъ)	(ъ)
New Baseline = Dl										
El Cover Windows	16	14	8+	(b)	(P)	3	2 5	1	4	
						6	5	3	(P)	(b)

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See key, p 87.
Top: electricity and gas. Bottom: electricity and oil.
B/C ratio <1.

⁽a) ECA simulated with different baseline building.(b) ECA does not meet ECIP criteria at this location.

Table 40 ECIP Analysis Summary -- Battalion Headquarters

		E/C	Ratio*					SIR*,	rdr	
BCA	rı .	L2	ឞ	1.4	L5	L1	L2	L3	14	1.5
Al Install Timeclock on Circulating Pump	408	306	230	159	109	45 88	34 65	25 49	18 33	12 22
A2 Repipe Baseboard and Install Night-Setback Thermostats	144	110	85	58	38	16 32	12 24	9 19	6 13	4 8
Hew Baseline = A2										
Bl Insulate Walls	32	27	16	10*	(ъ)	5	5	1	<1	
B2 Insulate Roof	4+	(b)	(b)	(b)	(b)	11	13	3	2	(P)
	•					ī	(ъ)	(P)	(P)	(b)
B3 Install Storm Windows	7+	(a)	(P)	(P)	(P)	1 2	(a)	(b)	(b)	(b)
84 Add Vestibules	7+	(ъ)	(b)	(b)	(b)	1		(0)	(5)	(0)
		<i>(</i> ,)		<i>(</i> ,)	(1)	2	(ъ)	(b)	(P)	(P)
B5 Timeclock Electric Domestic Hot Water Heater	6+	(ъ)	(b)	(b)	(6)	1	(P)	(ъ)	(b)	(P)
New Baseline = Bl							-,-, ,		. · · · · · · · · · · ·	
Cl Install Storm Windows	9+	7+	(ъ)	(P)	(P)	1	1 2	(b)	(ъ)	(ъ)

^{*}See p 87 for key.

^{**}Top: electricity and gas. Bottom: electricity and oil. +B/C ratio <1.

⁽a) ECA simulated with different baseline building.(b) ECA does not meet ECIP criteria at this location.

Table 41 ECIP Analysis Summary --, Enlisted Personnel Mess Hall

			E/C	Ratio*				SIR*,*	*	
ECA	Ll	ī.2	1.3	14	L5	Ll	L2	L3	1.4	1.5
Al Install Program- mable Thermostats	2305	1851	1332	1037	828	182 310	155 251	113 183	109 146	102 120
New Baseline = Al .										
Bl Install Tempera- ture Economizer	49	41	29	23+	19+	3 6	3 5	2 4	2 3	2 3
E2 Replace Lights	35	45	55	58	61	7	7	8	9	9
New Baseline = Bl										
Cl Replace Lights	39	48	53	56	61	7 -6	8 -7	8 -8	9 -9	9 -9
C2 Cover One-Half of	36	10	<1+	1+	6+	4	i	<1+	8	8
the Windows C3 Insulate Walls	19	2+	(b)	(P)	(b)	8 2 4	2 (b)	<1+ (Ъ)	(ъ)	(b)
C4 Convert to Variable Air Volume	-14+	(Ъ)	(ъ)	(b)	(b)	<3 <1	(ъ)	(P)	(ъ)	(b)
New Baseline = D2										
C5 Install Tempera-	51	42	29	22	19+	S 7	3 6	2 4	2	2
ture Economizer C6 Cover One-Half of the Windows	63	25 ⁺	2+	*	7 ⁺	7 13	3 5	(ъ)	*	*
New Baseline = Cl or 5										
Dl Cover One-Half of the Windows	49	17	3+	*	6+	10 5	3 2	<1 <1	*	*
D2 Convert to Variable Air Volume with						,	2	(1	•	•
Zone-Controlled Deck	*	20	15	13	15	*	ن	*	*	*
D3 Recover Kitchen Exhaust Air Heat	21	19	13+	10+	5+	×	*	*	*	*
New Baseline = Dl										
El Recover Kitchen Exhaust Air Heat	18	*	*	*	*	2 1	*	*	*	*

^{*}Ho data available.

**Sec key, p 87.

+B/C ratio <1.

⁽a) ECA simulated with different baseline.(b) ECA does not pay back at this location.

Table 42

Recommended Projects for Rolling-Pin Barracks (FY84)

**********	ECA	Cost of Retrofit (\$)	L1**	Energy L2	Savings L3	(MBtu)* L4	L5
1.	Block Fan/Coils	1,569	1,197	789	653	553	601
2.	Insulate Walls	17,987	992	843	618	541	448
3.	Add Storm Windows	27,720	1,154	1,060	721	625	393
	Energy Totals		3,343	2,692	1,992	1,719	1,442
	Project E/C Ratio		70	56	42	36	30

^{*}Metric conversion: 1 MBtu = 1.055 GJ.

Table 43

Recommended Projects for Type 64 Barracks (FY84)

	ECA	Cost of Retrofit (\$)	L1**	Energy L2	Savings L3	(MBtu)* L4	L5
1.	Disconnect Roof AHUs	728	1,294	1,546	1,947	1,666	1,358
2.	Add Storm Windows	31,500	1,125	945	651	586	432
	Energy Totals		2,419	2,491	2,598	2,522	1,790
	Project E/C Ratio		75	77	81	70 .	56

^{*}Metric conversion: 1 MBtu = 1.055 GJ.

^{**}See p 87 for key.

^{**}See p 87 for key.

Table 44 Recommended Projects for Motor Repair Shop (FY84)

		Colorado	Springs	Colu	mbia	Rale	eigh	Fort	Worth	Pho	enix
	FCA	MBtu* Saved	Cost** (\$)	HBtu Saved	Cost (\$)	HBtu Saved	Cost (\$)	HBtu Saved	Cost (\$)	MBtu Saved	Cost (\$)
1.	Install Programmable Thermostats	506.1	301	450.3	301	368.3	301	289.5	301	173.4	301
2.	Partition Interior	154.9	1,240	154.1	1,240	143.6	1,240	109.7	1,240	61.8	1,240
3.	Install Vehicle Door Seals	193.0	1,960	189.8	1,960	107.8	1,960	69.5	1,969		
4.	Insulate Walls	129.5	4,070	108.8	4,070						
5.	Cover One-Half of the Windows	56.0	3,400								
	Project Totals	1,039.5	10,971	901.0	7,571	619.7	3,501	458.7	3,501	235.2	1,541
	Project E/C Ratio	9:	5	1	119	1	177	1	134	1	53

Table 45 Recommended Projects for Battalion Headquarters (FY84)

		Colorad	o Springs		umo1a	Ral.	eigh	Port	Wor th	Pho	enix
_	HB(+)* ECA	HBtu* Saved	Cost** (\$)		Cost (\$)	MStu Saved	Cost (\$)	MBtu Saved	Cost (\$)	MBtu Saved	Cost (\$)
1.	Repair and Install Night-Setback Thermostats	407.6	2,.20	309.2	2,820	240.9	2,820	163.1	2,820	108.5	2,820
2.	Insulate Walls	56.6	1,783	48.0	1,783						
3.	Install Storm Windows	27.1	3,121								
	Project Totals	491.3	7,724	357.2	4,603	240.9	2,820	163.1	2,820	108.5	2,820
	Project E/C Ratio	6-	4		78		85		58		38

^{*}Metric conversion: 1 MBtu = 1.055 GJ.
**Implementation cost plus 6 percent projected from FY82 to FY84.

^{*}Metric conversion:) _ 1 = 1.055 GJ.
**Implementation cost p.u six percent SIOH projected from FY82 to FY84.

Table 46 Recommended Projects for Enlisted Personnel Mess Hall (FY84)

		Colorado	Springs	Col	umbi :	Ral	eigh+	Fort Worth		Phoenia ⁺	
_	ECA	Mitu* Saved	Cost** (\$)	Matu Saved	Cost (\$)	Matu Saved	Cost (\$)	Mito Savad	Cost (\$)	Saved	Cost (\$)
1.	Install Programmable Thermostats	2,224.2	965	1,766.6	96 5	1,285.5	965	1,000.9	9 65	797.5	965
2.	Install Tempera- ture Economizer	390.2	8,020	329.1	8,020	229.1	8,020	174.2	8,020	151.8	8,020**
3.	Replace Lights	156.7	3,970	189.5	3,970	214.4	3,970	229.1	3,570	243.7	3,970
4.	Cover One-Half of the Windows	255.3	5,259	86.6	5.239						
5.	Recover Kitchen Exhaust Air Host	729.7	39,627								
	Project Totals	3,756.1	57,841	2,391.8	18,214	1,730.8	12,955	1,404.2	12,955	1,195.0	12,955
	Project E/C Ratio	6	5	1	31	1	34	1	08	9	2

Table 47 Recommended Projects for Rolling-Pin Barracks (FY85)

	Retrofit Investment	ι	.1*	1	L2	Emergy Si)	и		15	
ECA	(\$)	011	Gas	0i1	Gas	0i1	Gas	Oil	Gas	Cil	Gas
1. Block Fan/Coils	1,569	338	149	223	102	184	83.1	154	82.6	166	103
2. Insulate Walls	17,987	280	123	237	111	174	80,6	150	84.0	122	90
3. Add Story Windows	27,729	326	139	300	130	204	87.7	175	89.4	108	69.2
Savings Totals		944	411	760	343	562	251	475	256	396	262
Project SIR		20	8.7	16	7,3	12	5.3	10	5.4	8.4	5.5

^{*} Sec p 87 for kay.

^{*} Metric conversion: 1 MBtu = 1.055 GJ.
** Implementation cost plus 6 percent SIOH projected from FT32 to FT84.
+ Project No. 3 implemented before Project No. 2.
++ Recommended only where fuel oil is used for beating.

Table 48

Recommended Projects for Type 64 Barranks (FY85)

		Retrofit Investment	,	L1*		L2	Energy Sa	vings (K\$))	14		L5
	ECA	(\$)	0 i 1	Gas	011	Gas	051	Gae	Giı	Gas	Oil	Gas
1.	Disconnect Roof AHUs	728	350	268	408	385	515	479	440	413	360	327
2.	Add Storm Windows	31,500	319	138	267	122	184	84.4	163	89.6	118	81.6
3.	Add Exterior Insulation	72,800	220	95.6	193	89.3	139		116			
4.	Block Two-Thirds of the Windows	23,100			306	199			185			
	Total Savings		689	502	1174	795	838	563	907	503	478	409
	Project SIR		8.5	4.8	9.2	6.2	8.0	7.1	16	15	13	

^{*} See p 87 for key.

Table 49

Recommended Projects for Motor Repair Shop (FY85)

		Retrofit Investment	,	L1*		L2	Energy Sa	evings (K	\$)	и		L3
_	ECA	(\$)	Oil	Gan	Oil	Gas	Oil	G F ₫	Oil	Gas	911	Ges
1.	Install Progressmable Thermostats	301	64.9	32.9	57.8	29.4	47.3	23.5	37.2	19.2	22.2	11.2
2.	Install Partition	1,240	31.1	14.0	30.9	13.9	28.8	13.0	22.0	10.0	12.4	5.6
3.	Install Door Seals	1,960	9.6	4.9	9.5	4.8	5.4	2.7	3.5	1.8		
4.	Insulate Walls	4,070	26.0	11.4	21.5	9.4	12.2	5.4	7.5	3.3		
5.	Cover One-Half of the Windows	3,400	11.3	4.9	9.5	4.2	5.1	2.2				
	Total Savings		143	68.1	129	61.7	98.8	46.8	70.2	34.3	34.6	16.8
	Project SIR		13	6.2	12	3.6	9.0	4.3	9.2	4.5	23	11

^{*} See p 87 for key.

Table 50

Recommended Projects for Battalion Headquarters (FY85)

		Retrofit Investment	1	.1+		L2	Energy Sa		3)	14	LS	
	ECA	(\$)	Oil	Gas	0 i 1	Gas	Oil	Gas	Oil	Gas	Oil	Gas
1.	Repipe and Install Night-Setback Thermostate	2,820	52.2	26.1	39.6	19.8	30.8	15.4	20.9	10.4	13.9	6.9
2.	Insulate Walls	1,783	11.4	4.9	9.7	4.3	5.8	2.5	3.7			
3.	Install Storm Windows	3,121	5.5	2.4	4.4	1.9						
	Total Savings		69.1	33.4	53.7	26.0	36.6	17.9	24.6	10.4	13.9	6.9
	Project SIR		9.6	4.3	7.0	3.4	8.0	3.9	5.4	3.7	4.9	2.4

^{*} See p 87 for key.

Table 51

Recommended Projects for Enlisted Personnel Mess Hall (FY85)

		Retrofit Investment	,	L1*		L2	Esergy Sa 13	tvings (Ri	;)	I.A		L5
	ECA	(\$)	Oil	Cas	Oil	Ges	0i1	Cas	Oil	Ges	Oit	Ges
1.	Install Programmable Thermostata	965	292	172	236	146	172	114	137	103	113	96.5
2.	Replace Lights	3,470	21.5	26.4	26.5	29.0	32.0	32.7	33.7	33.8	35.8	35.8
3.	Install Temperature Economiser	8,020	52.7	26.6	43.6	22.6	29.7	16.1	22.9	13.5	20.5	14.2
4.	Cover One-Ralf of the Windows	5.259	50.7	27.0	17.0	10.6						
5.	Rector Ritches Exhaust Air Hest	39,627	94.5	50.6	•							
	Total Savings		511	303	323	208	234	163	194	150	169	147
	Project \$IR		,	5	18	11	18	13	15	12	13	11

^{*} See p 88 for key.

6 CONCLUSIONS AND RECOMMENDATIONS

- 1. The 257 rolling-pin-shaped barracks, the 399 Type 64 barracks, the 83 motor repair shops, the 93 battalion headquarters, and the 103 enlisted personnel mess halls are prime candidates for ECIP projects.
- 2. Standard BLAST models run for each building type and retrofits simulated for different climatic zones indicate several ECA options have favorable E/C ratios (Tables 37 through 51).
- 3. The charts given in this report can be used to estimate the E/C ratio of energy conservation projects, even if other projects have already been completed. They also show the energy-savings contribution of each individual ECA option.
- 4. The approach used to develop the E/C ratio, the E/C ratio, and the SIR for the five standard designs studied defines (by example) a general method for future ECIP studies.
- 5. Enough ECIP data are presented to speed the preparation of DD Form 1391s for conservation projects for the building types studied. The energy savings calculated by climatic zone can be used for individual ECIP analyses (interpolating, as necessary) and do not have to be repeated. The cost calculations can be used with little or no modification, except to account for local price variations.
- 6. If applied to all potential buildings, the ECIP projects recommended below will save 1.79 x 10^6 MBtu/year (1.8 x 10^6 GJ/year) and yield life-cycle cost savings of \$469 million for oil heating and electric cooling and \$314 million for gas heating and electric cooling using the FY84 criteria. Using the FY85 guidelines, the savings would be 2.133 x 10^6 MBtu/year (2.2 x 10^6 GJ/year) and yield life-cycle savings of \$544 million for oil heating and electric cooling and 2.00 x 10^6 MBtu (2.1 x 10^6 GJ/year) and \$325 million for gas heating and electric cooling. These dollar savings are based on estimated fuel prices adjusted for 5 years of inflation. They are the savings for the lifetime of the project.
- 7. The total capital investment for the recommended retrofits for all buildings in all climates is \$26 million. For oil and gas heating with the FY84 guidelines, the savings are about \$45 million.
- 3. The energy savings calculated by climatic zone can be used for individual ECIP analyses for any location in that zone. The cost calculations can be used after they are adjusted for local conditions.

All rolling pin barracks should be retrofit to (1) block the fan/coils' outside air vents,* (2) add cavity insulation, and (3) add storm windows. The savings would be 5.8×10^5 MBtu/year (6.1 x 10^5 GJ/year).

^{*} Where a recommendation has been made to abandon forced ventilation, it is expected that the minimum fresh air requirement of 5 cfm per person will still be achieved through infiltration even when storm windows are used. See ASHRAE Handbook of Fundamentals, 1981, Chapter 22.

Under the FY84 guidelines, all Type 64 barracks should be retrofitted to disconnect the roof ARUs* and add storm windows. The savings would be 9.2 x 10^5 MBtu/year (9.7 x 10^5 GJ/year). Beginning with FY85, all Type 64 barracks (except those in climatic Zone 6) should also have exterior insulation. The windows should be blocked on buildings in climatic Zone 3. The savings should be 1.25 x 10^6 MBtu/year (1.3 x 10^6 GJ/year).

Using the FY84 guidelines, all motor repair shops should have automatic night-setback thermostats, partitions and vehicle door seals should be installed (except in areas with very mild winters), and insulation should be installed on the valls in colder regions. The savings should be 5.42×10^4 MBtu/year (5.7 x 10^4 GJ/year). Using the new guidelines, all motor repair shops should have automatic night-setback thermostats. Where possible, the vehicle repair area should be physically separated from the office/tool storage area and maintained at a lower temperature, except in Phoenix, where vehicle door seals should be installed and the walls insulated. In colder regions, the windows should be half-covered. The savings should be 5.70×10^4 MBtu/year (6.0×10^4 GJ/year).

Under the guidelines in effect until FY84, the heating system for the battalion headquarters should be modified to make it responsive to actual heating demands. In colder regions, insulation should be installed on the walls. The savings would be 2.5×10^4 MBtu/year (2.73×10^4 GJ/year). Beginning with FY85, the guidelines suggest that the heating system should be modified. In colder regions, the walls should be insulated and storm windows should be put up. The savings would be 2.6×10^4 MBtu/year (2.74×10^4 GJ/year).

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The enlisted personnel mess halls should be retrofit with programmable thermostats, temperature economizers, and fluorescent lighting fixtures.** In colder climates, the windows should be partially covered and heat recovery loops should be attached to the kitchen and exhaust. The savings would be 2.16×10^5 MBtu/year (2.2×10^5 GJ/year).

^{*} Where a recommendation has been made to abandon forced ventilation, it is expected that the minimum fresh air requirement of 5 cfm per person will still be achieved through infiltration even when storm windows are used. See ASHRAE Handbook of Fundamentals, 1981, Chapter 22.

^{**}The change to fluorescent fixtures may entail a change in chromatic content of the lighting. Because color rendition of food is an important consideration in the lighting design, proper color should be assured before implementing this retrofit.

APPENDIX A:

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BLAST DESCRIPTION

The Building Loads Analysis and System Thermodynamics (BLAST) program is a comprehensive set of subprograms for predicting energy consumption and energy systems performance and cost in buildings. There are three major subprograms (see Figure Al).

- 1. The Space Load Predicting Subprogram computes hourly space loads in a building or zone based on user input and weather data.
- 2. The Air Distribution System Simulation Subprogram uses the computed space loads, weather data, and user inputs describing the building air-handling system to calculate hot water, steam, gas, chilled water, and electric demands.
- 3. The Central Plant Simulation Subprogram uses weather data, results of air-distribution system simulation, and user input describing the central plant to simulate boilers, chillers, onsite power generating equipment, and solar energy systems to compute monthly and annual fuel and electrical power consumption.

Apart from its comprehensiveness, the BLAST program differs in four key respects from similar programs used in the past.

- 1. The BLAST program uses extremely rigorous and detailed algorithms to compute loads, simulate fan systems, and simulate boiler and chiller plants.
- 2. The program has its own user-oriented input language and is accompanied by a library which contains the properties of all materials, wall, roof, and floor sections listed in the American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE) Handbook of Fundamentals. 10
- 3. The program execution time is brief enough to allow many alternatives to be studied economically.
- 4. The program is not proprietary and is, therefore, open to inspection by its users and those who rely on its results.

Scope

In addition to library data, the BLAST input language provides for the use of default equipment performance and fan system data. This permits generic systems to be investigated easily and rapidly. It also lets the user change only those variables for which defaults are inappropriate.

¹⁰ Handbook of Fundamentals (American Society of Heating, Refrigerating and Air-Conditioning Engineers, 1977).

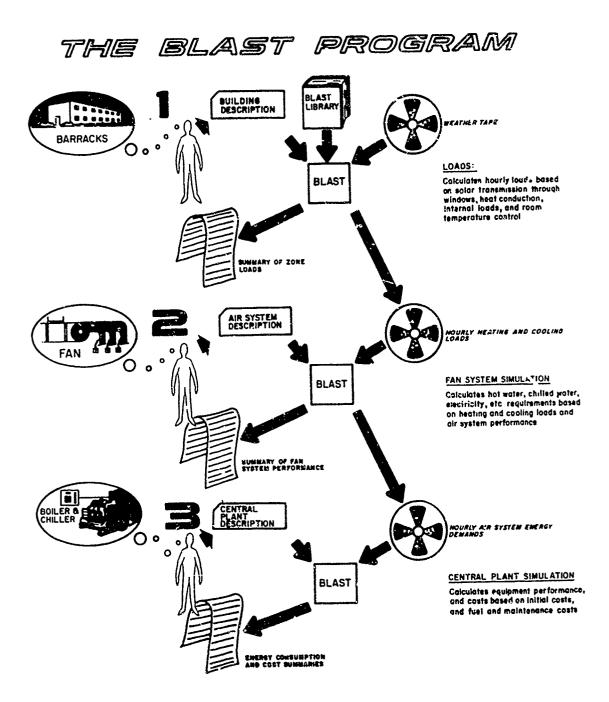


Figure Al. The BLAST program.

The Space Loads Predicting Subprogram

The heart of space loads prediction is the room heat balance. For each hour simulated, BLAST performs a complete radiant, convective, and conductive heat balance for each surface of each zone described and for the room air. This heat balance includes transmission loads, solar loads, internal heat gains, infiltration loads, and the temperature control strategy used to maintain the space temperature. Some of the important features of the loads predicting subprogram are:

- 1. Calculates response factors and conduction transfer functions for all zone surfaces. This permits the careful and complete analysis of transient heat conduction through walls and of heat storage in rooms.
- 2. Calculates the shaded and surlit area for all exterior surfaces shaded by attached or detached shadow-casting surfaces (wings, overhangs, or other buildings). Also, the shading of windows caused by reveals is fully accounted for.
- 3. Exactly calculates the solar flux transmitted through single- and multipane windows with or without interior shades using either basic optical principles or "shading coefficients" specified by the user.
- 4. Accounts for the effects of both inside surface solar and infrared absorptivities and outside surface solar absorptivities.
- 5. Uses approximate shape factors to calculate radiant heat transfer between zone surfaces as part of the room heat balance. Also calculates the radiant interchange between exterior surfaces (i.e., walls, roofs, windows) and the earth and sky.
- 6. Accounts for the effects of surface roughness and hourly variations in windspeed on outside wall convective heat transfer coefficients (air film resistance).
- 7. Adjusts the inside surface convective heat transfer coefficient (air film resistance) for ceilings, roofs, and floors based on whether the surfaces are hotter or colder than the room air.
- 8. Accounts for temperature differences between a zone and an attic or crawl space by actually simulating the attic or crawl space.
- 9. Includes approximate methods for calculating the heat flow between zones of differing temperatures.
- 10. Allows arbitrary (user-specified) room temperature control strategies. Different control strategies can be specified for different hours during the day and different days during the week.
- 11. Appropriately allocates radiant, convective, and latent fractions of the heat from people, lights, and equipment, and allows these internal gains to be scheduled differently for each hour of the day and each day of the week.

- 12. Simulates the radiant and convective effects of outside air-controlled baseboard heating.
- 13. Accounts for the effects of windspeed, temperature, and time of day on zone infiltration.
- 14. Allows surfacer bounding a zone to be of arbitrary shape, three- and four-sided, and at any tilt or azimuth.
- 15. At the discretion of the user, allows calculated loads for each zone to be saved on tape or disk for future use in examining many alternate fan system configurations, without recalculating space loads.
- 26. Simulates as many as 100 zones at one time (many more than are usually required).

Te Air Distribution System Simulation Subprogram

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mea sone books are calculated, they must be translated into hot water, chance water, and stectrical demands on a central plant or utility system. Thus is done by thing basic heat and mass balance principles in the system simulation and property of sir-distribution systems that SLASI can analyze are:

- Multizone and dual duct systems
- 2. Three-deck multizone systems
- 3. Single-zone fan systems with subzone reheat
- 4. Unit ventilators with or without heating coils
- 5. Two-pipe fan coil systems
- 6. Four-pipe fan coil systems
- 7. Variable volume fan systems with optional reheat or thermostatically controlled baseboard heat
 - 8. Constant volume terminal reheat systems
 - 9. Dual duct variable air-volume systems
 - 10. Packaged direct-expansion systems
 - 11. Single-zone drawthrough systems.

In addition, built-up direct-expansion cooling can be specified to serve the fan systems listed above, or chilled water can be the cooling source. Air-to-air heat recovery is also possible on most of the systems listed above.

Detault values are supplied for most of the pertinent fan system variables. All defaults can, however, be overridden by the user. Many combinations of mixed- and delivery-air control strategies are available for most of the air distribution systems.

The fan system simulation subprogram is unusually flexible and precise in its analysis of fan system performance. This subprogram includes the following significant features:

- l. The user may adjust both the full-load efficiency and total fan pressure for supply, return, and exhaust fans as well as the part-load performance characteristics of the supply and return fans.
- 2. Both cold and hot decks can be controlled (a) at a fixed temperature set point, (b) at a temperature varied with outdoor air temperature, or (c) on the basis of the zone requiring the most heating or cooling.
- 3. The user-specified or the default-throttling range of the cold and hot deck controllers is fully accounted for.
- 4. Three different economy cycles can be used for most fan systems. The mixed-r r temperature may be fixed or floating, depending on the user's specification.
- 5. Minimum and maximum outdoor air quantities can be scheduled for each hour of the weekday or weekend.
 - 6. Various preheat coil configurations can be simulated.
- 7. Minimum and maximum outdoor ai. quantities can be specified. Maximum total fan volumes may be specified for variable volume systems. The variable volume maximum and the maximum outdoor air quantity can be less than the sum of the air distributed to all zones.
 - 8. Humidifiers can be specified for most systems.

- 9. Fan, heating coil, preheat coil, cooling coil, and heat recovery operation can be scheduled on a daily and seasonal basis.
- 10. Users may simulate any cooling coil by specifying coling coil design parameters consisting of typical catalog data for one coil operating point.
- Il. At the discretion of the user, the results of fan system simulations may be saved on tope or disk for future use in examining many alternate central plant configurations (without repeating the fan system simulations).
- 12. BLAST can simulate as many as 100 separate systems at one time (many more than are usually required).

The Central Plant Simulation Subprogram

Once the hot water, chilled water, and electrical demands of the building fan system are known, the central plant must be simulated to determine the building's final purchased electrical power or fuel consumption. The central plant subprogram of BLAST can simulate any thermodynamically feasible system consisting of any or all of the following central plant components:

1. Boilers

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- 2. Centrifugal or reciprocating chillers
- 3. Absorption chillers (one and two stages)
- 4. Double-bundle chillers
- 5. Heat pumps (with or without solar assist)
- 6. Solar collectors and storage tank systems
- 7. Hot thermal storage
- 8. Cold thermal storage
- 9. Cooling towers
- 10. Diesel engine generators
- 11. Gas turbine generators
- 12. Steam turbine generators
- 13. Heat recovery from generator prime movers
- 14. Utility company power.

Generic data for each component model are present in BLAST, but the user may vary one or more sets of equipment performance coefficients to simulate a particular manufacturer's product.

Some of the principal features of the central plant simulation program are:

- 1. Accounts for the effects of arbient temperature, chilled and how water temperature, and other operating variables on plant performance and equipment capacity.
- 2. Accounts for the change in equipment coefficient of performance (COP) or efficiency resulting from part-load operation.
- 3. Allows default equipment assignment strategies to be overridden, thereby permitting the user to select the operating strategy of his or her choice.

- 4. Allows the user to change equipment performance parameters so available equipment can be modeled exactly.
- 5. Allows detailed energy accounting which permits accurate costing of energy, particularly of purchased electricity which may have complicated block rate schedules.
- 6. Tabulates equipment-use statistics (hours of operation and average part-load ratio for each plant component) as well as energy consumption data, thereby permitting BLAST output to be used as the basis for equipment selection.
 - 7. Simulates as many as 100 central plants in one run.

Life-Cycle Costing

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The last step in the BLAST central plant subprogram is the calculation of life-cycle costs using present worth life-cycle costing techniques. User inputs include building construction and operating costs (excluding energy), fan system construction and maintenance costs, and user-supplied and default capital and maintenance costs for plant components. In addition, users may select appropriate fuel cost adjustment factors and discount and inflation rates.

APPENDIX B:

CALIERATION OF BLAST BUILDING DESCRIPTION

Although most of the information needed for a BLAST building description can be taken directly from the building's plans, some information must be estimated. If the estimates are reasonable, the BLAST building description will respond as the real building does. However, if the estimates do not reflect the real building, the BLAST analysis could be misleading. Thus, the standard BLAST building descriptions were calibrated to the buildings being simulated for this study.

Equations which correlate Heating Degree Days (HDD) and Cooling Degree Days (CDD) to energy usage for a variety of Army building categories were developed during an earlier study. The rolling-pin barracks falls into the "new nonmodular barracks" category, which includes barracks built after 1966 (except for the modern Army modular type). The dependence of daily heating energy consumption, E_h , on the daily HDD, HDDd, for this category is

$$E_h = 81.91 + 7.4 \times HDD_d (Btu/sq ft/day)*.$$
 [Eq B1]

The dependence of daily electrical consumption, E_e , on the daily cooling degree days, CDD_d, is given by

$$E_e = 0.01516 + 0.001275 \times Cdd_d \text{ (kWh/sq ft/day)}.$$
 [Eq B2]

The Type 64 barracks was considered to be in the "old barracks" category; i.e., barracks built before 1966, including the World War II type. The daily heating energy requirement for this category is

$$E_{H} = 130.5 + 15.99 \times HDD_{d}$$
 (Btu/sq ft/day). [Eq B3]

The daily electrical consumption was considered the same as for the new, non-modular barracks category, given in Eq 32.

The enlisted personnel mess hall was considered part of the "community facilities" category, which for dining facilities and commissaries has a daily heating energy usage of

$$E_{\rm H} = 231.8 + 12.42 \times {\rm HDD}_{\rm d}$$
 (Btu'sq ft/day). [Eq B4]

¹¹B. J. Sliwinski, et al., 1979.
* Metric conversions: 1 Btu = 1.055 GJ; 1 sq ft = 0.092 m².

The data for community facilities electrical usage did not correlate with CDD. The average daily electric consumption for community facilities category for May through September was

$$E_e = 0.0684 \text{ (kWh/sq ft/day)}.$$
 [Eq B5]

The average for October through April was

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$$E_e = 0.0662 \text{ (kWh/sq ft/day)}.$$
 [Eq B6]

The motor repair shop was put into the "production/maintenance facilities" category, which does not include major process-type production buildings such as ammunition plants, but only those with production activities such as machining, assembly, and other activities associated with installation maintenance. The equation for daily heating energy consumption for production/maintenance facilities were

$$E_{H} = 138.4 + 35.73 \times HDD_{d}$$
 (Btu/sq ft/day). [Eq B7]

The data for electric energy consumption showed no correlation with CDD. The value obtained for daily electric energy usage for May through September was

$$E_e = 0.0235 \text{ (kWh/sq ft/day)}.$$
 [Eq B8]

The value obtained for October through April was

$$E_{e} = 0.0293$$
 (kWh/sq ft/day). [Eq 89]

The battalion headquarters was considered part of the "administration/ training facilities" category. The equation for daily heating energy usage in this category is

$$E_{\rm H} = 76.71 + 13.97 \times {\rm HDD_d}$$
 (Btu/sq ft/day). [Eq B10]

Data for daily electric energy usage did not correlate well with CDD. The average daily electric energy usage calculated for the months of May through September was:

$$B_{\rm p} = 0.0512 \, (kWh/sq ft/day).$$
 [Eq B11]

 $E_e = 0.0215$ (kWh/sq ft/day).

[Eq B12]

By using these equations and the HDD and CDD given in Table Bl for the five building locations considered during this study, the BLAST building descriptions were calibrated to the energy consumption of real buildings in their respective categories.

Figures B1 through B5 show the relationship between HDD and energy usage for the buildings analyzed during this study. In four of the figures, the line that graphs the energy usage equation is bounded by a set of P and C curves. The area between the P curves is where an individual building's energy usage for that particular category would be expected to fall 95 percent of the time (i.e., the prediction limit). The area between the C curves is where the average energy usage of a large group of buildings that cover a cross-section of that particular category would be expected to fall 95 percent of the time (i.e., the confidence limit). Because the buildings analyzed during this study represent only one building design in their respective categories, the BLAST models were adjusted until they were within the P curves. The model for the battalion headquarters (Figure B4) very closely corresponds to the graph of energy usage (Eq B10) for administration/training facilities category.

Infiltration and lighting were ambiguous inputs for both the rolling-pin and Type 64 barracks designs. These baseline BLAST building descriptions were calibrated by adjusting the infiltration and lighting for Colorado Springs so the results fell within the P curves.

Table Bl

HDD for Each
Weather Site

Weather Site	HDO	HOD Per Day
Colorado Springs, CO	6415	17.6
Columbia, MO	5007	13.7
Raleigh, MC	3579	9.8
Phoenix, AZ	1390	3.8
Fort Worth, TE	2387	6.5

The BLAST default coefficients that adjust the infiltration based on the indoor-outdoor air temperature difference and windspeed were not used. Instead, the coefficients A = 7.34E-1, B = 2.86E-3, C = 2.85E-4, and D = 1.97E-8 were used. These default coefficients over-predicted the amount of infiltration during cold periods.

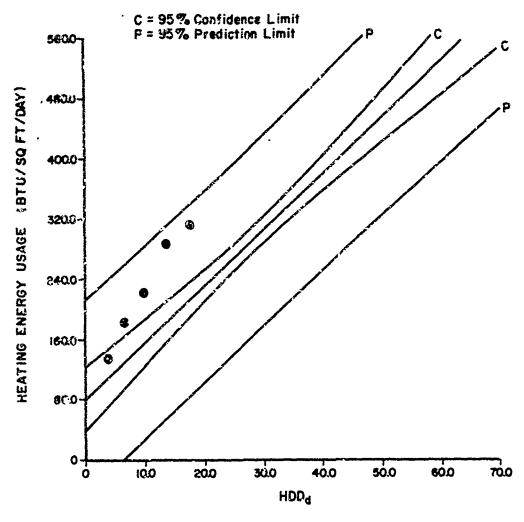
The formula used for calculating the amount of infiltration was:

Infiltration = one air change per hour + exhaust - outside air from the fan system

The only other baseline modification needed was to add the night-setback thermostats to the emlisted personnel mess hall baseline.

Key: ● Rolling-pin-shaped barracks baseline heating energy usage *

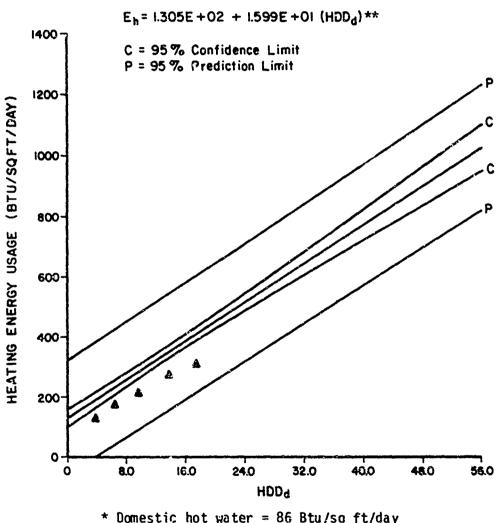
En = 8.191 E + 01 + 7.400 E + 00 (HDDa)**



- * Domestic hot water = 88 Btu/sq ft/day
- ** Reference 7, p 22.

Figure Bl. Heating energy usage vs HDDd for the rolling-pin barracks.

Key: A Type 64 barracks baseline heating energy usage*



* Domestic hot water = 86 Btu/sq ft/day ** Reference 7, p 22.

Figure B2. Heating energy usage vs HDDd for the Type 64 barracks.

Motor Repair Shop Baseline Results

C = 95% Confidence Limit

P = 95% Prediction Limit

 $E_h = 1.384E+02 + 3.573E+01 (HDO_d)$

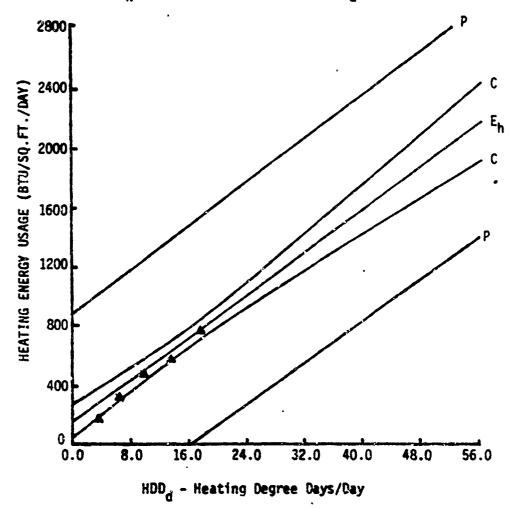


Figure B3. Heating energy usage vs HDD_d for the motor repair shop.

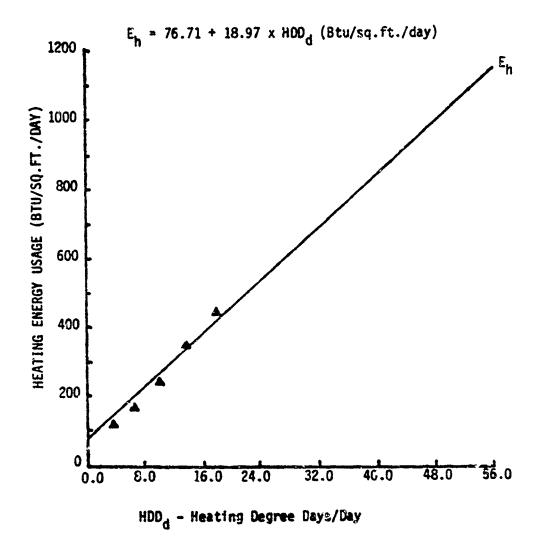


Figure B4. Heating energy usage vs HDDd for the battalion headquarters.

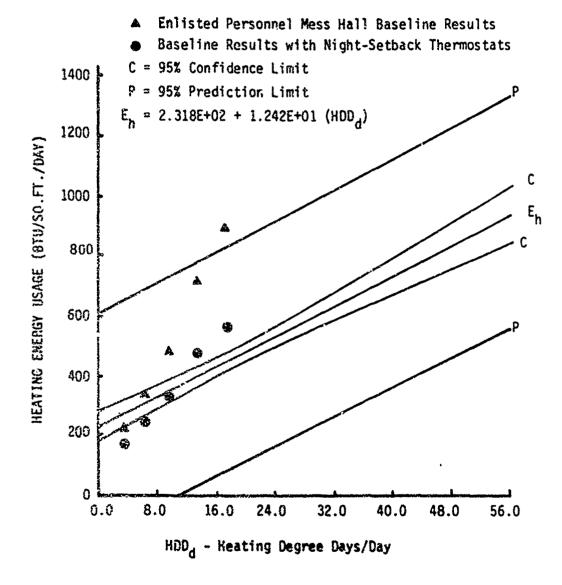


Figure 35. Heating energy usage vs HDDd for the enlisted personnel mess hall.

APPENDIX C:

SAMPLE ECIP ECONOMIC ANALYSES

This appendix gives examples of economic analyses done for both the FY84 and the FY85 guidelines. These analyses were based on the energy data given in this report. The samples were done for the 37 two company, rolling-pin-shaped barracks for enlisted personnel at Fort Leonard Wood, MO. It was assumed that these buildings had not been modified since they were built. Tables CI and C3 show the examples. Tables C2 and C4 show where the numbers are taken from in this report and how additional calculations were made.

Note that before an actual ECIP proposal could be made, the actual buildings would have to be surveyed to see if any retrofits had already been made. The retrofit costs given in this report should be checked to see if they reflect local construction costs, but the energy analysis does not have to be repeated.

Table Cl

ECIP Economic Analysis Summary for Rolling-Pin Barracks

	84	FOEL MODER WOOD, NO	(1) October 1980)
Pro	ject:	by blocking outside air fan/coil vents and add insulation and storm windows	
Eco	nonic	Life: 25 Years Date Prenared: FY82 P	repered by:
cos	TS		
1.	Nonre	curring Initial Capital Costs:	\$ 1,656,000
		WB.	\$ 94,000
	b. D	esign	\$ 0
		ther	\$ 1,750,000
	d. T	otal	
BEN	efits		
2.	Recur	ring Benefit/Cost Differential Other Than Energy	
		nnusl Labor Decrease (+)/Increase (-)	\$
		unual Material Decrease (+)/Increase (-)	\$
		ther Amual Decrease (+)/Increase (-) otal Costs	\$
		OTAL COSTS OX Discount Factor	\$
		iscounted Recurring Cost (d x e)	3
3.		ring Energy Benefit/Costs:	٧
••		ype of Fuel: Oil	
		1) Annual Energy Docrease (+)/Increase (-)	96,385 MBtu
	(:	2) Cost P MBtu	\$ 14.000/MBtu
	-	3) Annual Dollar Decrease/Increase [(1)x(2)]	\$1,349,000/Year
		4) Differential Escalation Rate (8%) Factor	20.03
		 Discounted Dollar Decrease/Increase [(3)x(4))] \$ 27,047,000
		ype of Fuel: Electricity	
		1) Annual Energy Decrease (+)/Increase (-)	974 MBtu
		2) Cost Per MBtu	\$ 16.60/Matu
	-	3) Annual Dollar Decrease/Increase [(1)x(2)] 4) Differential Escalation Rate (7%) Factor	\$ 16,168/Year
			18.049
)] \$ 292,000
		<pre>ype of Fuel: 1) Annual Energy Decrease (+)/Increase (-)</pre>	Mitu
		2) Cost Per MBtu	\$ /Matu
		3) Annual Dollar Decrease/Increase [(1)x(2)]	\$ /Year
	(2	b) Differential Escalation Rate (_X) Factor	·
		Discounted Dollar Decrease/Increase [(3)x(4))] \$
	d. Ty	ype of Fuel:	-
		l) Annual Energy Decrease (+)/Increase (-)	MBtu
		2) Cost Per Hitu	\$/HBtu
		3) Annual Dollar Decrease/Increase [(1)x(2)]	S/Year
		Differential Secalation kate (_Z) Factor	/HBtu
		5) Discounted Dollar Decrease/Increase [(3)x(4)	•
4.	5. D:	iscourted Energy Senefits [3a(5)+3b(5)+3c(5)+3d	
5.	Disco	Becefits (Gun 2f + 3e) unted Banerit/Cost Ratio (4 + 1d)	\$ 27,339,000
6.	Total	Annual Energy Savings [3a(1)+3b(1)+3c(1)/3d(1)]	16
7.	Knere	//Cost Ratio (6 + 1a/1000)	
8.	Annual	Dollar Savings [2d+3a(3)+3b(3)+3c(3)+3d(3)]	59
9.	Payba	ck Period [(la - Salvage) + Line 8]	\$ 1,365,000 1.2 Years
		/ make //	

Table C2

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Cost Data for ECIP Economic Analysis in Table Cl

Location: Fort Leonard Wood, MO (Figure 1, Climatic Zone 3)
FY: 84 (used for economic analysis; does not affect the energy savings culculations)

Project: Retrofit all of Fort Leonard Wood's 37 two company, rolling-pinahaped barracks for enlisted personnel (Table 2). Figure 5 shows that blocking outside air fan/coil vents, adding cavity wall insulation, and adding storm windows all exceed the minimum E/C ratio of 17. However, blocking one-third of the windows does not meet the minimum E/C ratio requirement.

COSTS

1. Nonrecurring Initial Capital Costs: (from Table D1)

Construction = 37 [(\$13.5/sq ft)(83 sq ft)+(\$.80/sq ft)(1606 sq ft) + (\$4.5/sq ft)(4400 sq ft)] = 37 (\$33768) = \$1,249,416

SIOH at 5% = \$62,471

Unescalated CWR = \$1,311,887

Unescalated design cost at 6% CWE = \$78,713

Escalated CWE (from FY82 to FY84, Table D4) = \$1,311,887 (1.06)(1.06)(1.06)(1.06) = \$1,656,227 (enter \$1,656,000 on line la)

Escalated design costs (from F781 to F783) = \$78713 (1.06)(1.06)(1.06) = \$93748 (enter \$94,000 on line 1b)

Total = \$1,656,000 + \$94,000 = \$1,750,000

BENEFITS

- 2. Recurring Benefit/Cost Differential Other Than Energy: None
- Recurring Energy Benefit/Costs:
 - a. Type or fuel = oil (heating energy savings) (enter on line 3x)
 - (1) Annual Energy Decreace: (from Table 13)
 - Al Block fan/coils: 755 MFtu/year Bl Insulate walls: 790 MBtu/year
 - Cl Add storm windows: 1060 MBtu/year
 System energy savings: 2605 MBtu/year
 Total savings = 37(2605) = 96,385 MBtu/year
 - (2) Cost per MBtu:
 Oil (Table D3) = \$7.13/MBtu
 Escalated oil price from FT80 to FY84, Table D4) =
 (\$7.13/MBtu)(1.16)(1.14)(1.14)(1.14)(1.14) = \$14.00/MBtu
 [enter on line 3a(2)]
 - (3) Annual dollar decrease = (96385 MBtu)(\$14.00/MBtu) = \$1,349,000 [enter on line 2x(3)]

Table C2 (Cont'd)

- (4) Differential escalation rate: Oil differential escalation rate (Yable D5) = 7X [enter on line 3a(4)] Recurring benefit/cost factors (Table D5) = 20.05
- (5) Discounted dollar decrease = (\$1,349,000)(20.05) = 27,047,000
 [enter on line 3a(5)]
- b. Type of fuel = electricity (cooling energy savings) (enter on line 35).
 - (1) Annual energy decrease: (from Table 13)
 Al Block fam/coils: 34 MBtu/year
 Bl Insulate walls: 53 MBtu/year
 Cl Add storm windows: 0
 System electricity: 87 MBtu/year
 Total: (37)(87) = 3220 MBtu/year

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- (3) Annual dollar decrease > (3220 MBtu)(\$16.60/MBtu) = \$53,452 [enter on line 3b(3)]
- (4) Differential escalation rate: Electricity differential escalation rate (Table D5) = 7% [enter on line 3b(4)] Recurring benefit/cost factors (Table D5) = 18.049 [enter on line 3b(4)]
- (5) Discounted dollar decrease = (\$53,452)(18.049) = 964,800 [enter on line 3b(5)]
- e. Discounted energy benefits = \$27,047,000 + \$964,800 = \$28,010,000 (enter on line 3e)
- 4. Total Benefits = \$0 + \$28,010,000 = \$28,010,000 (enter on line 4)
- 5. Discounted benefit/cost ratio = \$28,010,000/\$1,750,000 = 16 (enter on line 5)
- 6. Total annual energy savings = 96 385 MBtu + 3220 MBtu = 99,605 MBtu (enter on line 6)
- 7. E/C ratio = (99,605 MBtu/\$1,656,000/1060) = 60 MBtu/k\$
- 8. Annual dollar savings = \$1,349,000 + \$53,452 = \$1,402,00/year (enter on line 8)
- 9. Payback period = (\$1,656,000)/(\$1,402,000/year) = 1.2 years

Table C3

Life-Cycle Cost Analysis for Retrofits to Rolling-Pin Barracks

Loc	ation	a: 1	ort	Leonard	d Wood, MO			Projec	et N	mpbe		
Pro	ject	Tit	le:	Retrof:	its to Ro.li	ng Pin	Berrack	•	Fi:	scal	Year:	FY85
Ana	lysi	s Dat	:e:	F¥82	Economic L	ife:	25 Years	Prepai	red 1	b y:	GSP3	
1.	a. b. c. d.	SIC Dec Enc Sa	istru H sign ergy Lvage	credit value	calculation	(12+1	b+1c)10.:	\$1,75: \$ 8: \$ 10: 9 \$1,74: -\$	7,61 3,17 3,85	9 7	\$1,74	8,850
2.					/ cost (-) al savings,	unit c	ost, and	discounte	i sa	ving	•	
Pue	1			Cost u(1)	Savings <u>Mbtu/Year(</u>							
a. b. c. d.	Oii NG Elec Coa	c	\$		96,385 0 3,219 0	\$	•	17.80 13.93		\$	850,000 (821,500)
f.	Tota	a 1			99,604	\$1,	567,397				\$.7,67	2,000
3.	Hone	ener	gy * *	vings	(+) / cost (-)						
			(1) (2) recur (1)	Discor Discorring c Year	ng (+/-) unt factor (unted saving ost of cost unt factor (/cost		\$,			0 0 0	
	c.	Non	(1) (2)	ring s Year Disco	unted cost svings of savings unt factor unted saving	;s		\$				
	d.	Tot	al di	scount	ed savings/c	ost [(3a2+3b+3	c3) \$_			0	
	ŧ.	Pro	ject	qualif	ication test							
		(1)	257	calc	[2f5 x 0.33]			\$_				
			(a)	If 3e	(1) is = or	> 3d,	go to ite	esa 4				
			(b)	If 3e	(1) is < 3d,	calc	SIR [2f(5)+3e(1)]/:	lf			
			(c)	If 3e	(1)(b) = > 1	go to	item 4					
			(d)	If 3e	(1)(b) < 1 p	roject	does no	t qualify				
4.	Ave	rage			lar savings	-		•	oni	c li	fe \$1	,567,40
5.		-			ed savings [_	-			_	,672,00
6.		_			ratio (SIR)							1
~ •					4 1 1							-

Table C4

Cost Data for Life-Cycle Cost Analysis in Table C3

Location: Fort Leonard Wood, HO

Project Title: Retrofit to two company, rolling pin-shaped barracks for

enlicted personnel: block out*ide air fan/coil vents, add cavity wall insulation, and add storm windows.

Fiscul Year: FY85

Analysis Date: FY82

Economic Life: 25 years

1. Investment

a. Construction cost = 37 [(\$13.5/sq ft)(83 sq ft) + (\$0.3/sq ft) (16,060 sq ft) + (\$4.5/sq ft)(4400 sq ft)] = 37 [\$33,768] = \$1,249,416

Escalation from FY81 to FY85 = \$1,249,416(1.07)(1.07)(1.07)(1.07)(1.07)(1.07) = \$1,752,371

b. SIOH at 5% of la = \$62,471

Escalation from FT81 to FT85 = \$62,471 (1.07)(1.07)(1.07)(1.07)(1.07) = \$87,619

c. Design cost at 6% of unescalated (la + 1b) = (\$1,249,416 + \$62,471) x 0.06 = \$78,713

Escalation from FY81 to FY84 = \$78,713(1.07)(1.07)(1.07)(1.07)(1.07) = \$103,177

- d. Energy credit calculation: (la + 1b + 1c) x 0.9 = (\$1,752,371 + \$87,619 + \$103,177) x 0.9 = \$1,748,850
- e. Salvage value: none
- f. Total investment: (ld le) = \$1,748,850
- Energy savings (+)/cost (-)
- 3. Analysis date annual savings, unit cout, and discounted savings

Tue	1.	Unit Cost \$MBtu (1)	Savings MBtu/Year (2)	Annual \$ Savings (3)	Discount Factor (4)	Discounted Savings (5)
a. b.	Oil Elec	\$15.65 \$16.32	96,385 3,219	\$1,508,425 \$ 58,972	17.80 13.93	\$26,849,965 \$ 821,481
c.	Total		99,604	\$1,567,397		\$27,671,445

- a. 0il
 - (1) Unit cost escalated from FY80 to FY85 (from Tables F1 and F2) = (\$7.13/MBtu)(1.14)(1.14)(1.14)(1.14)(1.14)(1.14)(1.14) = \$15.65/MBtu
 - (2) Savings HBtu/year (from Table 13)
 Al Block fan/coils: 755 HBtu/year
 Bl Insulate walls: 790 HBtu/year
 Cl Add storm windows: 1060 HBtu/year
 System beating energy savings: 2605 HBtu/year
 Total savings: 37(2605) = 96385 HBtu/year

Table C4 (Cont'd)

- (3) Annual savings: $[2a(1) \times 2a(3)]$ \$15.65 \times 96,385 = \$1,508,425
- (4) Discount factor (from Table 73): 17.80
- (5) Discounted savings: [2a(3) x 2a(4)] \$1,508,425 x 17.80 = \$26,849,965

c. Electricity

- (1) Unit cost, escalated from FY80 to FT65 (from Tables F1 and F2) = (\$8.8/MBtu)(1.13)(1.13)(1.13)(1.13)(1.13)(1.13) = \$18.32/MBtu
- (2) Savings HBtu/year (from Table 13)
 Al Block fan/coils: 34 MBtu/year
 Bl Insulste walls: 53 HBtu/year
 Cl Add storm windows: 0
 System electricity: 87 MBtu/year
 Total: 37(87) = 3219 HBtu/year
- (3) Annual savings: [2c(1) x 2c(3)] (\$18.32/MBtu) x (3219 MBtu) = \$58,972
- (4) Discount factor (from Table F3): 13.93
- (5) Discounted savings: [2c(3) x 2c(4)] (\$58,972) x (13.93) = \$821,481
- 3. Monemergy savings (+)/cost (-): none
- 4. Average annual dollar savings: [2f(3) + 3a + (3b + 3c)/years of economic life] = \$1,567,397 + 0 + 0/25 year = \$1,567,397
- 5. Total net discounted savings: [2f(5) + 3d] = \$27,671,446 + 0
- 6. Discounted savings ratio (SIR): (5/If) = \$27,671,446/\$1,748,850;
 SIR = 15.8

APPENDIX D:

ECIP ANALYSIS METHOD THROUGH FY84: ROLLING-PIN AND TYPE 64 BARRACKS

To do an ECIP analysis, both retrofit costs and energy savings must be calculated. Retrofit costs fall into four groups:

- 1. Construction costs
- 2. SIOH costs
- 3. Design costs
- 4. Fuel costs.

These costs must be figured in light of escalation and differential escalation rates, and economic life.

Construction cost estimates for the sample analyses in Appendix C were taken, where possible, from actual construction contract estimates for similar jobs, or estimated from standard cost data. SIOH and design costs, escalation and differential calculation rates, and economic life data were based on ECIP guidelines. Fuel costs were averages taken from Army installation data. For specific ECIP analyses, the values given for these four cost groups should be verified against local rates and conditions.

Although the retrofit construction costs for the rolling-pin and Type 64 barracks are similar, they are listed separately in this appendix. Some retrofit costs depend on what other retrofits are being done (e.g., blocking windows while putting on exterior insulation as opposed to just blocking the windows). Table Dl gives the retrofit construction costs for the rolling-pin barracks. Table D2 gives the retrofit construction costs for the Type 64 barracks.

The SIOH cost is 5 percent of the construction cost. The design cost is 6 percent of the sum of the construction cost and the SIOH cost. The design cost is escalated to 1 year before the project year. All other costs are escalated to the project. Table D3 lists the fuel prices. The escalation rates are given in Table D4, and the long-term differential escalation rates are given in Table D5. The project year was taken to be FY84. The construction, SIOH, and design costs were escalated from FY80.

Metric conversions for the tables in this appendix are: 1 sq ft = 0.092 m^2 ; 1 in. = 25.4 mm; 1 MRtu = 1.055 GJ.

13Annual Summary of Operations Fiscal Year 1980 (DAEN-MPO-R, 1980).

¹²The 1981 Berger Building & Design Cost File, Volume 1: General Construction Trades, Unit Prices/Western Edition (Van Nostrand Reinhold Company, 1981); and Robert Sturgis Godfray, editor, Building Construction Cost Data 1981 (Robert Snow Means Company, Inc., 1980).

Table D1

Retrofit Construction Costs for the RollingPin Barracks

Retrofit	\$/Sq Ft	Sq Ft
Block outside air fan/coil vents	13.5	83
Add cavity wall insulation	0.8	16,060
Add storm windows	4.5	4,400
Block one-third of the windows	15.0	1,466

Table D2

Retrofit Construction Costs for the Type 64 Barracks

Retrofit	\$/Sq Ft	So Ft
Close off AHUs	40	13
Add storm windows	4.5	5,000
Add storm windows and block two-thirds of the windows	4.5	1,700
Add 2 in. of exterior insulation	4	13,000
Block two-thirds of the windows	15	3,300
Block two-thirds of the windows and add 2 in. of exterior insulation	5	3,300
Add 8 in. of roof insulation	1	10,000
Put up south overhangs	7	1,600
Put up south overhangs and block two-thirds of the windows.	7	530

Table D3

Fuel Prices

<u>Fuel</u>	\$/MBtu
Electricity	8.8
Natural gas	3.07
0i1	7.13

Table D4

Escalation Rates

Cost	FY80 (Z)	FY81 (%)	FY82 (Z)	FY83 (Z)	FY84 (2)
Construction		6	6	6	6
SIOH	40 000	6	6	6	6
Design		6	6	6	
Electricity	16	13	13	13	13
Natural gas	15	14	14	14	14
0i1	16	14	14	14	14

Table D5

Long-Term Differential Escalation Rates

Cost	Differential Escalation Rate (%)	Recurring* B/C Factors
Electricity	7	18.049
Natural gas	8	20.05
0i1	8	20.05

^{*}Economic life is equal to 25 years.

APPENDIX E:

ECIP ANALYSIS METHOD THROUGH FY84: MOTOR REPAIR SHOP, BATTALION HEADQUARTERS, AND ENLISTED PERSONNEL MESS HALL

An economic analysis for each recommended ECA was done according to the method outlined in the ECIP Guidance Memorandum dated December 20, 1977.

All projects were assumed to be awarded in FY84. Estimated construction costs were escalated according to project duration: costs for 3-month projects were multiplied by a factor of 1.1825 (10 percent for 1-3/4 years), and 6-month projects were multiplied by a factor of 1.2100 (10 percent for 2 years). SIOH and design costs were calculated as 6 percent of construction costs. The escalation factor used for design costs was 1.550 (10 percent for 1-1/2 years). The SIOH was escalated by the same factor as construction costs. The sum of the escalated construction costs and SIOH is the current working estimate (CWE). The total initial cost (TIC) equals the CWE plus the design costs.

For each ECA, the energy savings for each fuel were adjusted for thermal and distribution losses. Heating systems were assumed to be 60 percent efficient. Cooling systems were assumed to be 90 percent efficient. The adjusted fuel) savings were multiplied by unit costs (according to fuel) to obtain FY82 annual dollar savings. The fuel unit costs used by CERL were:

Electric	\$8.80/MBtu
Natural gas	\$3.07/MBtu
Fuel oil	\$7.13/MBtu
Chilled water	\$2.64/MBtu

A COP of 3.0 was incorporated into the unit cost for chilled water. Maintenance costs for each project were calculated as a percentage of construction costs (from 0.0 to 5.0 percent, based on the ECA) and were subtracted from the sum of the annual dollar savings for all fuels to obtain the total FY82 annual dollar savings.

Each component of the total FY82 annual dellar savings was escalated to the time of project completion based on its projected annual rate of increase. The escalation rates for these annual savings/costs were:

Electric	1.3599 (13 percent for 2-1/2 years)
Natural gas	1.3906 (14 percent for 2-1/2 years)
Fuel oil	1.3906 (14 percent for 2-1/2 years)
Chilled water	1.3599 (13 percent for 2-1/2 years)
Maintenance	1.1464 (5.6 percent for 2-1/2 years)

The sum of the escalated annual savings/costs is the total annual dollar savings at the time of project completion. The net present value of the annual dollar savings over the economic life of the project (the benefit) was obtained by multiplying each component of the total annual dollar savings by the appropriate differential escalation rate factor (DERF). The DERF that was applied depended on the economic life of the project and the differential inflation rate of the savings/cost. The economic life of the recommended ECAs

was assumed to be 15 years for mechanical and control modifications and 25 years for architectural options (with the exception of door seals, which were rated at 5 years). The DERFs were obtained directly from the ECIP Guidance Memorandum:

	Differential Inflation Rate	Economic Life			
	(%)	5	<u> 15 25</u>		
Electric	7	4.670	12.27818.049		
Natural gas	8	4.777	13.11220.050		
Fuel oil	8	4.777	13.11220.050		
Chilled water	7	4.670	12.27818.049		
Maintenance	0	3.977	7.980 9.524		

The remainder of this appendix contains construction cost estimate sheets which detail what is required to implement each recommended ECA. The major source of cost information was the Means Repair and Remodeling Data 1982, Commercial/Residential, 3rd Annual Edition (Robert Snow Means Company, 1982). Manufacturers cost data were used when available. Labor and material costs are included in the cost per unit figure.

Metric conversions for this appendix are: 1 in. = 25.4 mm; 1 ft = 9.3066 m; 1 sq ft= 0.092 m²; 1 hp = 0.74 watts; 1 cu ft = 0.028 m³.

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ECA: Install Night-Setback Thermostat

ECA	No. of Units	Unit Measure (\$)	Cost Per Unit (\$)	Cost (\$)
Remove existing thermostat, install and wire new setback thermostat	3	Each	78.85	237
Total Cost (\$)				237

Building: Motor Repair Shop

ECA: Insulate Exterior Wall

Reduce overall wall U-Factor from 0.51 Btu/hr-sq ft-oF (3.7 W/m²-oK) to 0.07 Btu/hr-sq ft-oF (0.4 W/m²-oK)

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Furring, wood strips on walls, 1 x 3 in. on masonry wall	2029	Linear feet	0.52	1,055
Fibergless batts, 3-1/2 in. thick, R11	2852	Square feet	0.32	913
Drywall-gypsum plasterboard 1/2-inthick, fire-resistant	2852	Square feet	0.42	1,198
Total Cost (\$)				3,166

ECA: Insulate Roof

Reduce roof wall U-Factor from 0.24 Btu/hr-sq ft-oF (1.4 W/m^{2-o}K) to 0.08 Btu/hr-sq ft-oF (0.45 W/m^{2-o}K)

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Kemove existing roofing	4808	Square feet	1.18	5,673
Roof insulation, polystyrene extruded, 2-inthick, R8	4808	Square feet	0.87	4,183
Install new roofing	4808	Square feet	1.18	5,673
Rubbish handling	4808	Square feet	C.47	2,260
Total Cost (\$)				17,789

Building: Motor Repair Shop

ECA: Cover One-Half of the Windows With Insulating Metal Panel

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Steel siding, factor sandwich, galvanized 2 sides, with 2-inthick polystyrene*	570	Square feet	4.64	2,645
Total Cost (\$)				2,645

^{*}Prefabricated panels for this ECA are of comparable price.

ECA: Install Vehicle Door Seals

Reduce Base Infiltration by 50 Percent

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost. (\$)
Weatherstrip vehicle doors with neoprene gaskets	279	Linear feet	5.60	1,562
Total Cost (\$)				1,562

Building: Motor Repair Shop

ECA: Replace Fluorescent Lighting in Vehicle Repair

with Metal Halide Lighting

	No. of Units	Unit Messure	Cost per Unit (\$)	Cost (\$)
Interior demolition of ceiling- hung electric fixtures	54	Each	9.55	516
Interior lighting fixtures, metal halide, low-bay unit with 250-watt DX lamp, installed	10	Each	310.00	3,100
Total Cost (\$)				3,616

ECA: Install Insulating Interior Partition

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Metal stud partition, nonload bearing, 24-in. OG, 24 GA, 3-5/8 in. wide	360	Square feet	0.65	234
Gypsum drywall, 4 to 8 in. thick, fire-resistant	360	Square feet	0.46	166
Fiberglass batts, 3-1/2 in. thick, R11	360	Square feet	0.32	115
Taping and finishing wall	360	Square feet	0.22	79
Baseboard, painted	80	Linear feet	0.22	18
Painting, 2 coats, roller	360	Square feet	0.22	79
Hollow metal door frame, 7 ft-0 in. by 3 ft-9 in.	1	Each	83.00	83
Hollow metal door, interior commercial, flush-mounted	1	Each	150.00	150
Door hardware, including logic set	1	Each	66.30	63
Total Cost (\$)				987

Building: Battalion Headquarters

ECA: Install Hot Water Circulating Pump Timeclock

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Install 7-day timer with reserve power	1	Each	260	260
Total Cost (\$)		260		

Building: Battalion Headquarters

ECA: Repipe Baseboard and Install Night-Setback

Thermostats

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	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Thermostatically controlled modulating radiator valve	3	Each	133.00	399
Black steel pipe (schedule 40, 1-1/2 in.)	132	Linear feet	7.90	1,043
Fiberglass pipe insulation, with all-service jacket, 1 in. thick	132	Linear feet	2.97	392
Balancing tees	3	Each	36.00	108
90° Elbows, 1-1/2 in. pipe	6	Each	24.00	144
Install and wire new setback thermostat	2	Each	78.85	158
Total Cost (\$)		···		2,244

Building: Battalion Headquarters

ECA: Insulate Exterior Walls

Reduce overall wall U-Factor from 0.51 Btu/hr-sq ft-oF (3.7 W/m^2-oK) to 0.07 Btu/hr-sq ft-oF (0.7 W/m^2-oK)

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Furring, wood strips on walls, 1 x 3 in. on masonry wall	848	Linear feet	0.52	441
Fiberglass batts, 3-1/2 in. thick, R11	1,271	Square feet	0.32	407
Dry wall gypsum plasterboard, 1/2 in. thick, fire resistant	1,272	Square feet	0.42	534
Total Cost (\$)				1,382

Building: Battalion Headquarters

ECA: Insulate Roof

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Reduce roof wall U-factor from 0.24 Btu/hr-sq ft-oF (1.4 W/m²-oK) to 0.09 Btu/hr-sq ft-oF (0.51 W/m²-oK)

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Remove existing roofing	2,581	Square feet	1.18	3,046
Roof insulation, polystyrene extruded, 2 in. thick, R8	2,581	Square feet	0.87	2,245
Install new roofing	2,581	Square feet	1.18	3.046
Rubbish handling	2,581	Square feet	0.47	1,213
Total Cost (\$)				<u> </u>

Building: Battalion Headquarters

ECA: Install Storm Windows

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Magnetic interior storm window	444	Square feet	5.60	2,486
Total Cost (\$)				2,486

Building: Battalion Headquarters

ECA: Add Vestibules

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Pour 4-in. concrete slab over 6-in. crushed stone base	24	Square feet	4.50	108
Erect masonry block walls to match existing, 8-inthick, hollow lightweight block	64	Square feet	4.14	265
Roof framing and covering	24	Square feet	5.36	129
Door frame	2	Each	75.00	150
Poor	2	Each	195.00	390
Total Cost (\$)				1,342

Building: Battalion Headquarters

ECA: Install DHW Timeclock

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Install 7-day tier with reserve power	1	Each	260	260
Total Cost (\$)				260

ECA: Install Night-Setback Thermostats

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Remove existing thermostat, install and wire new setback thermostat	8	Each	78.85	631
Total Cost (\$)				631

Building: Enlisted Personnel Mess Hall

ECA: Install 24-hour Programmable Thermostat

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
24-hour programmable theraustat for dining room air-conditioning units	2	Each	150.00	300
Remove existing thermostat, install and wire setback thermostat	6	Each	78.85	473
Total Cost (\$)				773

ECA: Insulate Walls with Blown-In Insulation in Wall

Air Cavity

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Cutouts in masonry walls, 4 in. thick	214	Each	33.0	7,062
Blown-in insulation, cellulose 3 in. thick Rll	2385	Square feet	0.35	835
Brick up cut-outs, 4 in. thick	428	Square feet	6.70	2,868
Total Cost (\$)				19,765

Building: Enlisted Personnel Mess Hall

ECA: Cover One-Half of the Dining Room Windows

	No. cf Units	Unit Messure	Cost per Unit (\$)	Cost (\$)
Steel siding, factory sandwich, galvanized 2 sides, painted to match existing, with 2-inthick polystyrene	617	Square feet	4.64	2,863
Demolition and disposal	617	Square feet	2.00	1,234
Total Cost (\$)				4,097

ECA: Replace Incandescent Lighting with Fluorescent Lighting

	No. of Units	Unit Measure	Cost per Unit	Cost (\$)
Interior demolition ceiling- mounted electric fixtures	42	Each	9.55	401
Interior lighting fixtures, recessed, fluorescent, 2 x 4 ft 4 to 40 watt bulbs	28	Each	99.00	2,772
Total Cost (\$)				3,173

Building: Enlisted Personnel Mess Hall

ECA: Install Economizers

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Install enthalpy cycle economizer, 10 to 20 tons	2	Each	3,200	6,400
Total Cost (\$)				6,400

ECA: Conversion to Variable Air Volume

	No. of Units	Unit Measure	Cost per Unit (\$)	Cost (\$)
Variable speed drive	2	Each	1,534.00	3,068
Rebalance system	1	Each	450.00	450
Total Cost (\$)				3_518

Building: Enlisted Personnel Mess Hall

ECA: Install Heat Recovery Glycol Loop in Kitchen Exhaust

	No. of Units		Cost per Unit (\$)	Cost (\$)
Spiral fan/coil	15	kcfm	1,364.00	20,460
Pump (single stage)	2 at 1 h	ip hp	*	6,500
Piping	25	Linear feet	14.93	373
Miscellaneous:				
Three-way valve actuator	1	Each	1,450.00	1,450
Expansion tank	1	Each	100.00	100
Motor starter	1	Each	255.00	255
Safety switch	1	Each	135.00	135
Ethylene glycol	50	Gallon	4,50	225
30-A breaker	1	Each	205.60	205
Wiring and conduit	100	Feet	4.40	440
Various valves, strainers, etc.			118.00	118
Grease filters	15	Kcfm	24.20	363

^{*}Pump cost = 3,350 + 50 (hp-3)

APPENDIX F:

ECIP ANALYSIS METHOD BEGINNING WITH FY85

Beginning with the FY85 program, projects will be ranked based on their greatest potential life-cycle cost payback SIR as calculated according to National Bureau of Standards (NBS) Handbook 135, Life-Cycle Cost Manual for the Federal Energy Management Program. If two or more projects have the same SIR, those projects will be ranked based on their greatest petroleum savings or mission support (at the discretion of the military department or defense agency with jurisdiction). Each discrete portion of each project must be life-cycle cost effective or be essential to completing other portions of the project. Care must be taken to ensure that energy savings are not duplicated between projects or portions of projects. 14

All projects were assumed to be awarded in FY85, 1 year later than FY84 guidelines. All escalations were extended accordingly. The SIOH and design costs were calculated as a percentage of construction costs as given in the FY84 guidelines. The base construction costs were also the same as the FY84 cost calculations. Because the retrofits are intended to save energy, there is an additional ECIP calculation which reduces the project cost by 10 percent. The fuel prices are the same as those listed in Table F1. The escalation rates are as given in Table F2, and the long-term differential escalation rates are as given in Table F3. Both rates differ from previous guidelines. All economic lifetimes remain the same.

¹⁴millard Carr, p 1.

Table F1

Fuel Pri

<u>Fuel</u>	\$/MBtu*
Electricity	8.8
Natural gas	3.07
Oil	7.13

*Annual Summary of Operations Fiscal Year 1980 (DAEN-MPO-R, 1980).

Table F2

Escalation Rates

Cost	Escalation Rate (7/Year)
Construction	7
Electricity	13
Natural gas	14
Oil	14

Table F3

Long-Term Differential Escalation Rate Factor

	DERF		
Cost	5*	15*	25*
Electricity	4.72	10.87	13.93
Natural gas	5,19	13.01	18.10
0i1	4.41	11.36	17.80

^{*}Economic life in years. These "modified" uniform present-worth discount factors are based on a 7 percent discount rate and include the EIA projected real escalation rates in energy prices developed from the Mid-Term Energy Forecasting System. These factors are the national averages as reported in the November 18, 1981, Federal Register.

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